



Spare Parts Catalogue

PFAFF 238

G. M. PFAFF AG . KAISERSLAUTERN BRANCH

Foreword

All component parts are grouped together as they are arranged in the machine.

All underlined part numbers signify assemblies which are made up of several component parts.

It is important that the ten-digit part number be stated on all orders for spare parts. The central portion of this number, as a rule, is identical with the old part number. In exceptional cases, the old part number is listed in parenthesis below the new ten-digit part number.

Part number changes will be disseminated on correction sheets.

Subject to alterations in design.

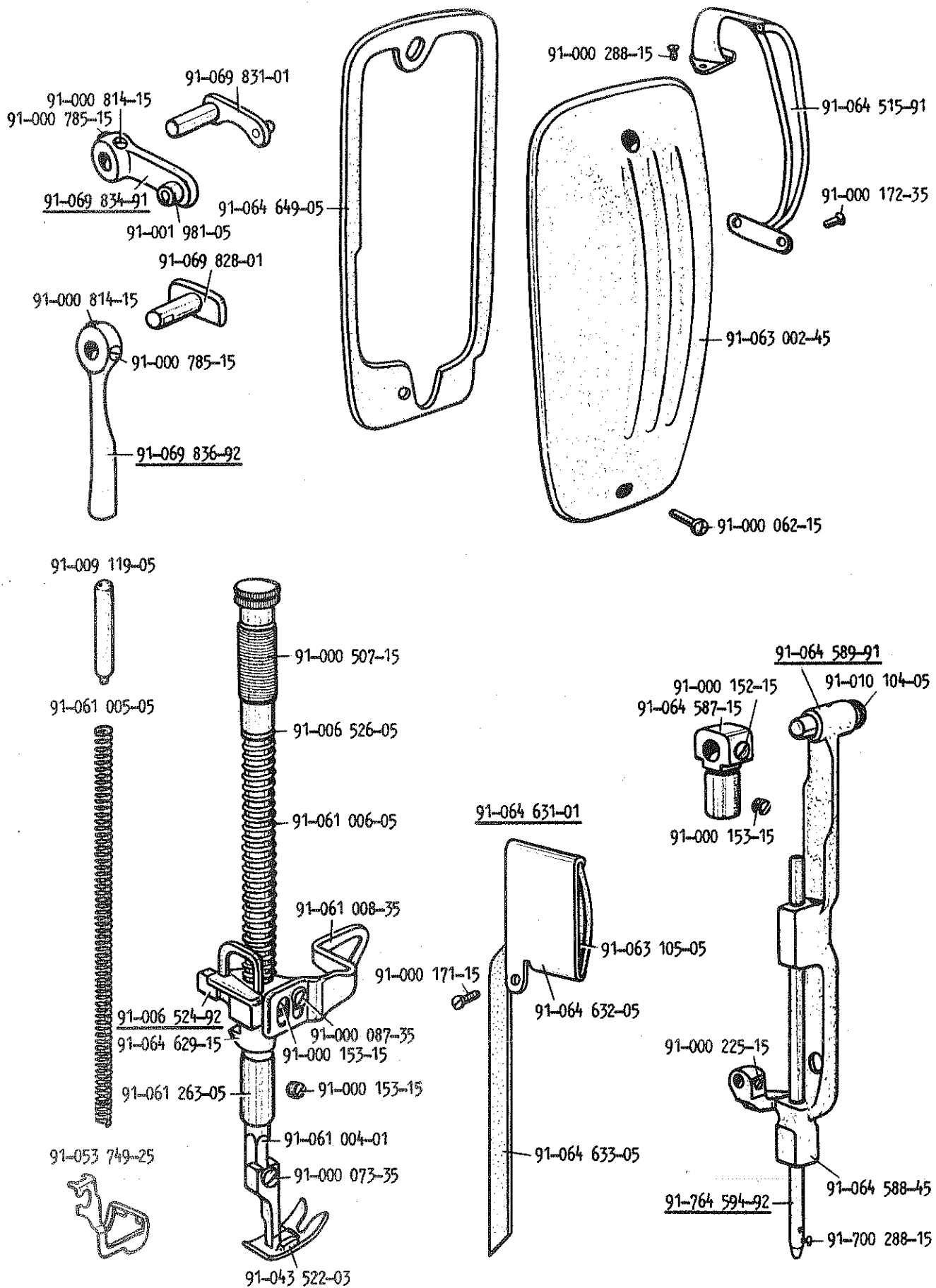
June 1967

G. M. PFAFF AG
Kaiserslautern Branch

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Front Parts



- 91-000 062-15 Fastening screw for No. 91-063 002-45
- 91-000 073-35 Fastening screw for Nos. 91-043 522-03;
91-051 145-03 (see No. 91-043 522-03);
91-051 998-03 (see No. 91-043 522-03)
- 91-000 087-35 Fastening screw for No. 91-061 008-35
- 91-000 152-15 Fastening screw for No. 91-010 104-05
- 91-000 153-15 Fastening screw for Nos. 91-006 524-92; 91-061 263-05;
91-064 587-15
- 91-000 171-15 Fastening screw for No. 91-064 631-01
- 91-000 172-35 Fastening screw for No. 91-064 515-91
- 91-000 225-15 Fastening screw for No. 91-008 723-05 (see p. II)
- 91-000 288-15 Fastening screw for No. 91-064 515-91
- 91-000 507-15 Pressure regulating thumb screw
- 91-000 785-15 Fastening screw (w/ cup point) for Nos. 91-069 834-91;
91-069 836-92
- 91-000 814-15 Fastening screw for Nos. 91-069 834-91; 91-069 836-92
- 91-001 981-05 Roller for No. 91-069 834-91
- 91-006 524-92 Presser bar guide collar, w/ set screw No. 91-000 153-15
- 91-006 526-05 Washer for No. 91-061 006-05
- 91-009 119-05 Stud, spring-loaded, for No. 91-061 005-05
- 91-010 104-05 Hinge stud for No. 91-064 588-45
- 91-043 522-03 Zigzag presser foot, hinged (4.5 mm stitch width, Models A&B)
No. 91-051 145-03 Zigzag presser foot
(6.0 mm stitch width, Model A), not ill.
No. 91-051 998-03 Zigzag presser foot
(6.0 mm stitch width, Model B), not ill.
- 91-053 749-25 Finger guard (4.5 mm stitch width)
No. 91-053 750-25 Finger guard (6.0 mm stitch width), not ill.
- 91-061 004-01 Presser bar
- 91-061 005-05 Presser bar spring, inner
- 91-061 006-05 Presser bar spring, outer
- 91-061 008-35 Thread regulator
- 91-061 263-05 Presser bar bushing
- 91-063 002-45 Face cover
- 91-063 105-05 Oil pad spring for No. 91-064 632-05
- 91-064 515-91 Take-up lever guard
- 91-064 587-15 Bearing stud for No. 91-010 104-05
- 91-064 588-45 Needle bar frame
- 91-064 589-91 Needle bar frame, complete,
consisting of Nos. 91-000 225-15; 91-010 104-05; 91-064 588-45;
91-764 594-92
- 91-064 629-15 Presser bar lifting bracket
- 91-064 631-01 Oil pad holder, complete,
consisting of Nos. 91-063 105-05; 91-064 632-05; 91-064 633-05
- 91-064 632-05 Oil pad holder for No. 91-064 631-01
- 91-064 633-05 Oil pad
- 91-064 649-05 Gasket (cork) for No. 91-063 002-45
- 91-069 828-01 Lifting cam for No. 91-064 629-15
- 91-069 831-01 Presser bar lifting crank, inner, for No. 91-069 834-91

91-069 834-91 Presser bar lifting crank, outer, w/
No. 91-000 785-15 Set screw
No. 91-000 814-15 Set screw
No. 91-001 981-05 Roller

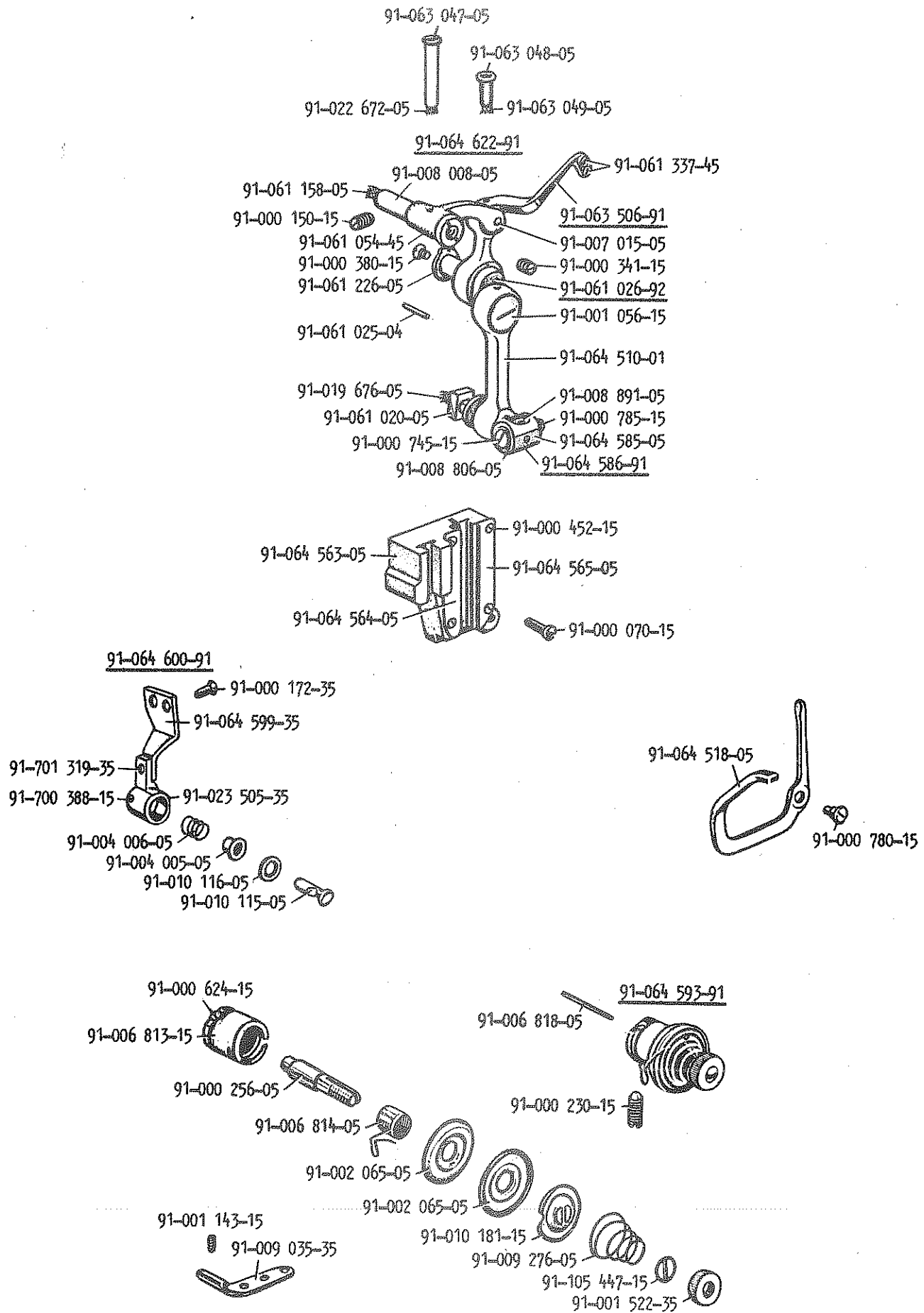
91-069 836-92 Presser bar lifter, w/
No. 91-000 785-15 Set screw
No. 91-000 814-15 Set screw

91-700 288-15 Needle set screw

91-764 594-92 Needle bar, w/
needle set screw No. 91-700 288-15

I/2

Front Parts



91-000 070-15 Fastening screw for No. 91-064 563-05
 91-000 150-15 Fastening screw for No. 91-008 008-05
 91-000 172-35 Fastening screw for No. 91-064 600-91
 91-000 230-15 Fastening screw for No. 91-064 593-91
 91-000 256-05 Tension stud
 91-000 341-15 End screw for No. 91-008 008-05
 91-000 380-15 End screw for No. 91-061 026-92
 91-000 452-15 Fastening screw for Nos. 91-064 564-05; 91-064 565-05
 91-000 624-15 Fastening screw for No. 91-000 256-05
 91-000 745-15 Fastening screw for No. 91-008 806-05
 91-000 780-15 Hinge screw for No. 91-064 518-05
 91-000 785-15 Fastening screw (w/ cut point) for No. 91-008 891-05
 91-001 056-15 End screw for No. 91-061 026-92
 91-001 143-15 Fastening screw for No. 91-009 035-35
 91-001 522-35 Nut for No. 91-000 256-05
 91-002 065-05 Tension disc
 91-004 005-05 Thread retainer sleeve
 91-004 006-05 Thread retainer spring
 91-006 813-15 Thread check spring regulator
 91-006 814-05 Thread check spring
 91-006 818-05 Tension release plunger
 91-007 015-05 Hinge pin for Nos. 91-061 054-45; 91-063 506-91
 91-008 008-05 Hinge stud for No. 91-061 054-45
 91-008 806-05 Washer for No. 91-064 585-05
 91-008 891-05 Needle bar connection stud swivel
 91-009 035-35 Thread retainer
 91-009 276-05 Tension spring
 91-010 115-05 Thread retainer stud
 91-010 116-05 Thread retainer stud collar
 91-010 181-15 Tension release washer
 91-019 676-05 Oil wick, 20 mm long, for No. 91-064 586-91
 91-022 672-05 Oil wick, 40 mm long, for No. 91-063 047-05
 91-023 505-35 Thread retainer stud sleeve
 91-061 020-05 Slide block for No. 91-064 563-05
 91-061 025-04 Bearing needle (18 ea) for Nos. 91-063 506-91; 91-064 510-01
91-061 026-92 Take-up crank, w/ end screw No. 91-000 380-15,
 for Nos. 91-063 506-91; 91-064 510-01
 91-061 054-45 Take-up lever link
 91-061 158-05 Oil wick, 240 mm long, for No. 91-008 008-05
 91-061 226-05 Spacer for No. 91-061 026-92
 91-061 337-45 Take-up lever bushing (cemented)
 91-063 047-05 Oil tube, 20 mm long, for No. 91-061 054-45
 91-063 048-05 Oil tube, 10 mm long, for No. 91-063 506-91
 91-063 049-05 Oil wick for No. 91-063 048-05
91-063 506-91 Take-up lever, w/ bushings No. 91-061 337-45

91-064 510-01 Needle bar connecting link, w/
needle bearing and connecting stud guide bushings

91-064 518-05 Tension release lever

91-064 563-05 Needle bar connecting stud position bracket

91-064 564-05 Position plate, left, for No. 91-064 563-05

91-064 565-05 Position plate, right, for No. 91-064 563-05

91-064 585-05 Needle bar connecting stud

91-064 586-91 Needle bar connecting stud, complete,
consisting of Nos. 91-000 745-15; 91-000 785-15; 91-008 806-05;
91-008 891-05; 91-061 020-05; 91-064 585-05

91-064 593-91 Thread tension, complete,
consisting of Nos. 91-000 256-05; 91-000 624-15; 91-001 522-35;
91-002 065-05; 91-006 813-15; 91-006 814-05; 91-006 818-05;
91-009 276-05; 91-010 181-15; 91-105 447-15

91-064 599-35 Thread retainer bracket

91-064 600-91 Thread retainer, complete,
consisting of Nos. 91-004 005-05; 91-004 006-05; 91-010 115-05;
91-010 116-05; 91-023 505-35; 91-064 599-35; 91-700 388-15;
91-701 319-35

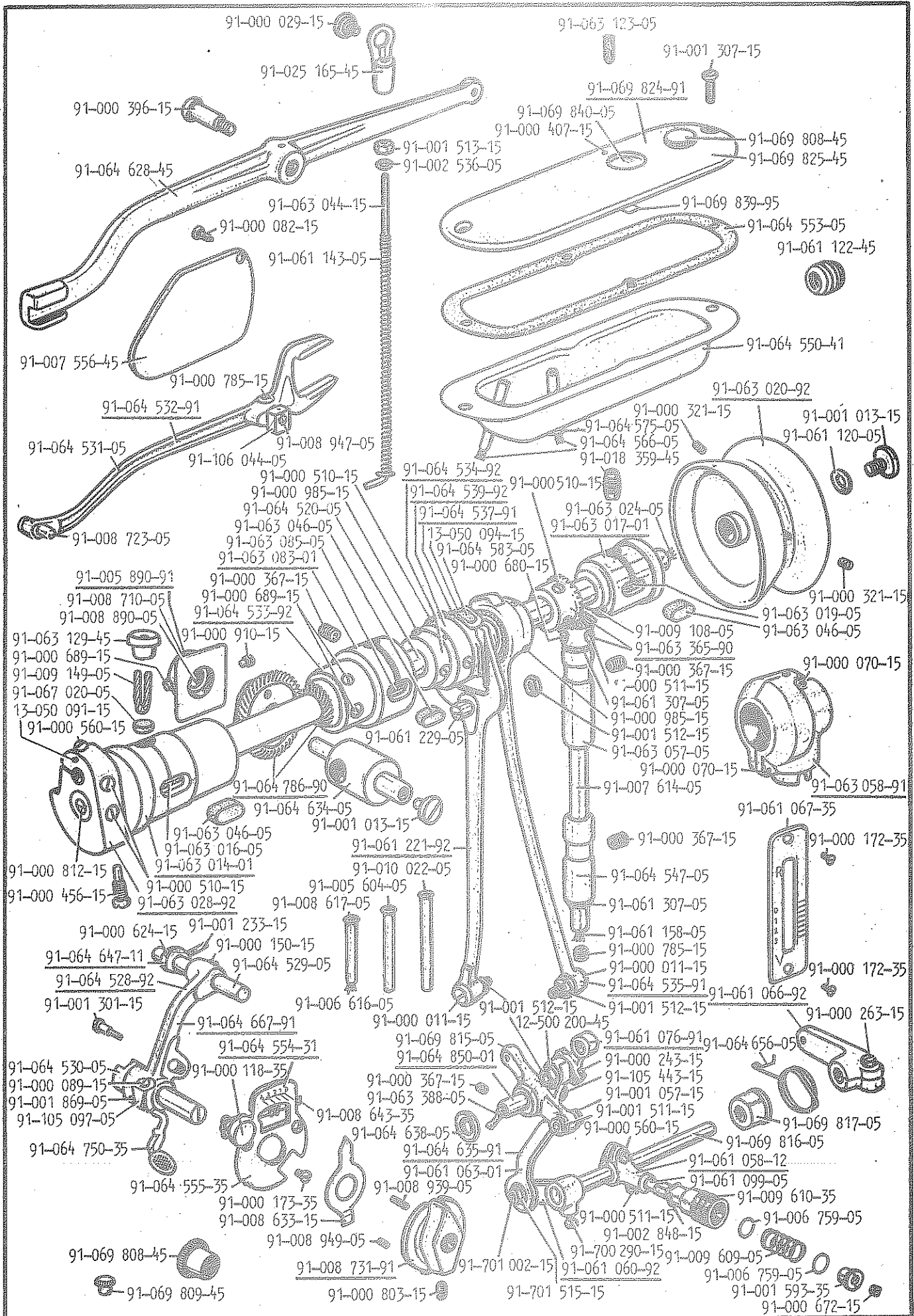
91-064 622-91 Take-up lever, complete,
consisting of Nos. 91-001 056-15; 91-007 015-05; 91-008 008-05;
91-061 025-04; 91-061 026-92; 91-061 054-45; 91-061 226-05;
91-063 506-91; 91-064 510-01; 91-064 586-91

91-105 447-15 Washer for No. 91-009 276-05

*91-700 388-15 Fastening screw for No. 91-010 115-05

91-701 319-35 Fastening screw for Nos. 91-023 505-35; 91-064 599-35

Arm Parts



12-500 200-45 (061 316)	Spring washer for No. 91-061 076-91
13-050 091-15 (001 961)	Position pin for Nos. 91-061 226-05 (see p. I/2); 91-063 028-92
13-050 094-15 (001 934)	Positioning pin for No. 91-064 583-05
91-000 011-15	Hinge screw for Nos. 91-061 221-92; 91-064 535-91
91-000 029-15	Hinge screw for No. 91-025 165-45
91-000 070-15	Fastening screw for No. 91-063 058-91
91-000 082-15	Fastening screw for No. 91-007 556-45
91-000 089-15	Fastening screw for No. 91-105 097-05
91-000 118-35	Regulating screw for No. 91-008 643-35
91-000 150-15	Fastening screw for No. 91-064 528-92
91-000 172-35	Fastening screw for No. 91-061 067-35
91-000 173-35	Fastening screw for Nos. 91-064 555-35; 91-064 557-35 (see No. 91-064 555-35)
91-000 243-15	Fastening screw for No. 91-061 076-91
91-000 263-15	Binding screw for No. 91-061 066-92
91-000 321-15	Fastening screw for No. 91-063 020-92
91-000 367-15	Fastening screw for Nos. 91-063 057-05; 91-063 083-01; 91-064 547-05; 91-064 850-01
91-000 396-15	Hinge screw for No. 91-064 628-45
91-000 407-15	Fastening screw for No. 91-069 839-95
91-000 456-15	Fastening screw for No. 91-063 028-92
91-000 510-15	Fastening screw for Nos. 91-061 026-92 (see p. I/2); 91-063 365-90; 91-064 520-05; 91-064 539-92
91-000 511-15	Fastening screw, blunt, for Nos. 91-061 099-05; 91-063 365-90
91-000 560-15	Binding screw for Nos. 91-061 058-12; 91-063 028-92
91-000 624-15	Fastening screw for No. 91-064 647-11
91-000 672-15	End screw for No. 91-001 593-35
91-000 680-15	Fastening screw, pointed, for No. 91-063 365-90
91-000 689-15	Fastening screw for Nos. 91-008 890-05; 91-064 533-92 and for arm shaft bevel gear in No. 91-064 786-90
91-000 785-15	End screw for No. 91-007 614-05 and fastening screw for No. 91-008 947-05
91-000 803-15	Fastening screw for No. 91-008 731-91
91-000 812-15	End screw, front, for No. 91-064 520-05
91-000 910-15	Locking screw for No. 91-008 890-05
91-000 985-15	Fastening screw for Nos. 91-064 534-92; 91-064 535-91
91-001 013-15	End screw for Nos. 91-064 520-05; 91-064 634-05
91-001 057-15	Hinge screw for No. 91-061 063-01
91-001 233-15	Fastening screw for No. 91-064 647-11
91-001 301-15	Guide screw for No. 91-064 528-92
91-001 307-15	Fastening screw for Nos. 91-064 550-41; 91-069 824-91
91-001 511-15	Nut for No. 91-001 057-15
91-001 512-15	Nut for Nos. 91-000 011-15; 91-061 076-91; 91-061 229-05
91-001 513-15	Nut for No. 91-063 044-15
91-001 593-35	Nut for No. 91-009 610-35
91-001 869-05	Hinge pin for Nos. 91-064 750-35; 91-105 088-35 (see No. 91-064 750-35)
91-002 536-05	Washer for No. 91-061 143-05
91-002 848-15	Feed regulator lever stud guide
91-005 604-05	Oil tube, 48 mm long, for No. 91-064 547-05
91-005 890-91	Set collar, complete, consisting of Nos. 91-000 689-15; 91-000 910-15; 91-008 710-05; 91-008 890-05
*91-006 616-05	Oil wick, 60 mm long, for No. 91-008 617-05
91-006 759-05	Washer for No. 91-009 609-05
91-007 556-45	Arm cover
91-007 614-05	Vertical shaft
*91-008 617-05	Oil tube, 30 mm long, for No. 91-064 531-05
91-008 633-15	Zigzag pointer (4.5 mm stitch width) No. 91-064 590-15 Zigzag pointer (6.0 mm stitch width), not ill.
91-008 643-35	Buttonhole width regulating slide
91-008 710-05	Set collar for No. 91-064 531-05
91-008 723-05	Eccentric stud for No. 91-064 531-05
91-008 731-91	Bight control button, w/ set screw No. 91-000 803-15

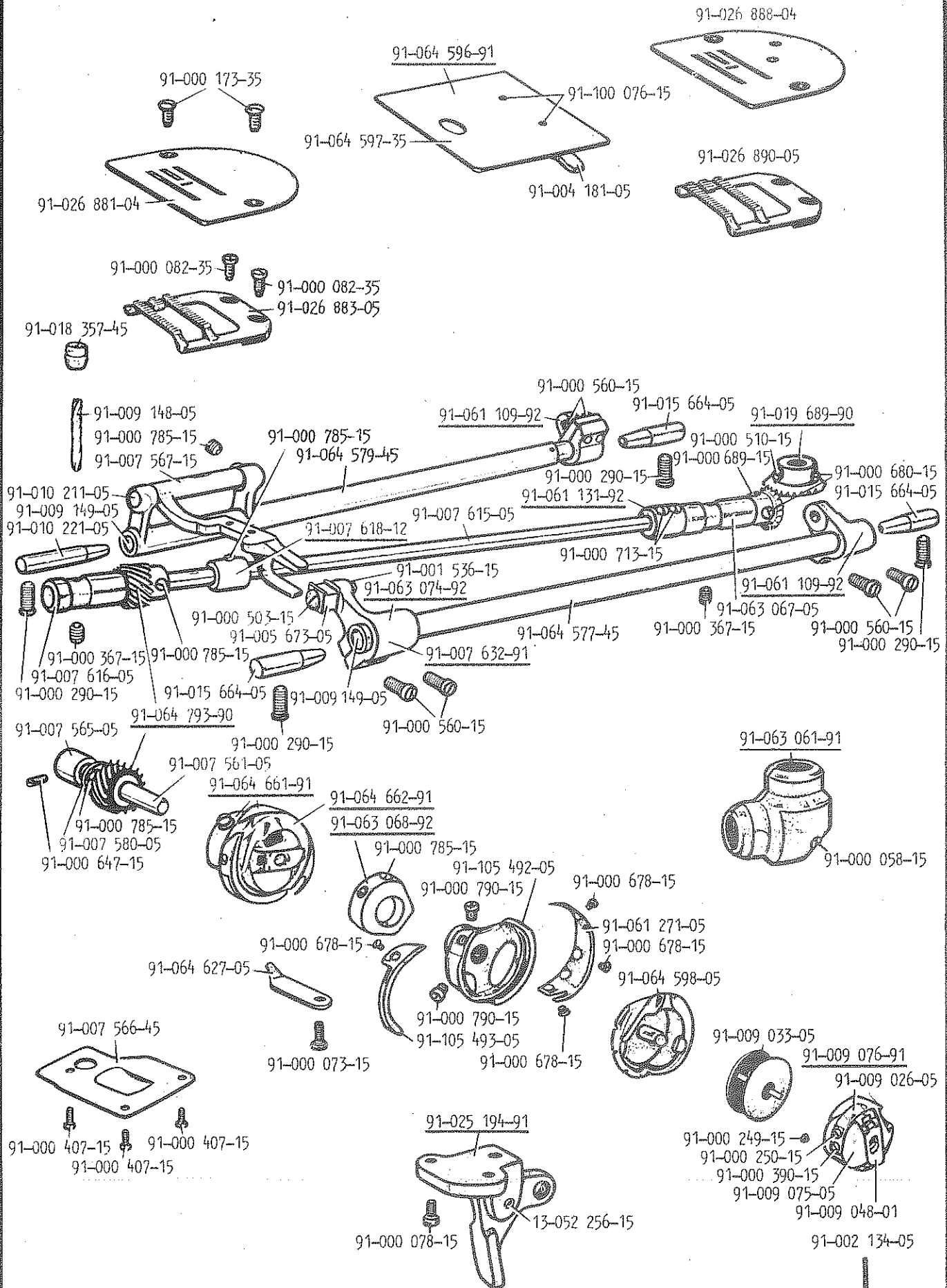
91-008 890-05 Bushing for No. 91-008 710-05
 91-008 939-05 Pressure spring, long, for No. 91-008 731-91
 91-008 947-05 Eccentric stud for No. 91-106 044-05
 91-008 949-05 Pressure spring, short, for No. 91-008 731-91
 91-009 108-05 Plug for No. 91-063 017-01
 91-009 149-05 Oil wick, 150 mm long, for No. 91-063 129-45
 91-009 609-05 Feed regulator knob spring
 91-009 610-35 Feed regulator knob
 91-010 022-05 Oil tube, 56 mm long, for No. 91-063 067-05 (see p.III)
 91-018 359-45 Oil cup for No. 91-063 017-01
 91-025 165-45 Lifting lever connecting rod joint for Nos. 91-063 044-15;
 91-064 628-45
91-061 058-12 Feed regulator lever, w/
 No. 91-000 511-15 Set screw
 No. 91-000 560-15 Binding screw
91-061 060-92 Crank, w/ set screw No. 91-700 290-15,
 for No. 91-061 063-01
 91-061 063-01 Feed regulator connection, w/ ball joint
 *91-061 066-92 Feed reversing crank, w/
 binding screw Nr. 91-000 263-15
 91-061 067-35 Feed regulator index plate
91-061 076-91 Ball joint connection, w/ ball screw stud and
 No. 12-500 200-45 Spring washer
 No. 91-000 243-15 Set screw
 No. 91-001 512-15 Nut
 91-061 099-05 Feed regulator lever stud for No. 91-061 058-12
 91-061 120-05 Gasket (rubber) for No. 91-063 020-92
 91-061 122-45 Plug (under the balance wheel)
 91-061 143-05 Pressure spring for No. 91-063 044-15
 91-061 158-05 Oil wick, 240 mm long, for No. 91-007 614-05
91-061 221-92 Feed forked connection, w/
 No. 91-001 512-15 Nut
 No. 91-061 229-05 Hinge stud
 91-061 229-05 Hinge screw for No. 91-061 221-92
 91-061 307-05 Spacer for Nos. 91-063 057-05; 91-064 547-05
91-063 014-01 Arm shaft bushing, front, w/
 No. 91-063 016-05 Oil wick
 No. 91-063 046-05 Oiling felt
 91-063 016-05 Oil wick, 55 mm long, for No. 91-063 014-01
91-063 017-01 Arm shaft bushing, rear, w/
 No. 91-009 108-05 Plug
 No. 91-063 019-05 Oil wick
 No. 91-063 046-05 Oiling felt
 91-063 019-05 Oil wick, 45 mm long, for No. 91-063 017-01
91-063 020-92 Balance wheel, w/
 set screws No. 91-000 321-15
 91-063 024-05 Oil wick, 400 mm long, for No. 91-064 520-05
91-063 028-92 Needle bar crank, w/
 No. 13-050 091-15 Position pin
 No. 91-000 510-15 Set screw
 No. 91-000 560-15 Binding screw
 91-063 044-15 Lifting lever connecting rod
 91-063 046-05 Oiling felt for Nos. 91-063 014-01; 91-063 017-01; 91-063 083-01
 91-063 057-05 Vertical shaft bushing, upper
91-063 058-91 Bevel gear case, w/
 set screw No. 91-000 070-15, for No. 91-063 365-90
91-063 083-01 Arm shaft bushing, center, w/
 No. 91-063 046-05 Oiling felt
 No. 91-063 085-05 Oil wick
 91-063 085-05 Oil wick, 25 mm long, for No. 91-063 083-01
 91-063 123-05 Oiling felt, 25 mm long, for No. 91-018 359-45
 91-063 129-45 Oil cup for No. 91-063 014-01
91-063 365-90 Bevel gear assembly, w/
 No. 91-000 510-15 Set screws for large bevel gear
 No. 91-000 511-15 Set screw, blunt, for small bevel gear
 No. 91-000 680-15 Set screw, pointed, for small bevel gear
 91-063 388-05 Oil wick, 350 mm long, for No. 91-064 850-01

- 91-064 520-05 Arm shaft
- 91-064 528-92 Zigzag regulator arm, w/
set screw No. 91-000 150-15
- 91-064 529-05 Hinge stud for No. 91-064 528-92
- 91-064 530-05 Zigzag regulator stud
- 91-064 531-05 Needle bar frame pitman
- 91-064 532-91 Needle bar frame pitman, complete,
consisting of Nos. 91-000 785-15; 91-008 723-05; 91-008 947-05;
91-064 531-05; 91-106 044-05
- 91-064 533-92 Set collar, w/
set screws No. 91-000 689-15, for No. 91-064 786-90
- 91-064 534-92 Set collar, w/
set screw No. 91-000 985-15, for No. 91-064 537-91
- 91-064 535-91 Feed lifting connection, w/ eccentric,
bearing needles, and set screws No. 91-000 985-15
- 91-064 537-91 Feed driving eccentric, w/ sleeve,
bearing needles and
No. 13-050 094-15 Position pin
No. 91-064 539-92 Counterbalancing collar
- 91-064 539-92 Counterbalancing collar, w/
set screws No. 91-000 510-15, for No. 91-064 537-91
- 91-064 547-05 Vertical shaft bushing, lower
- 91-064 550-41 Oil reservoir
- 91-064 553-05 Gasket (cork) for No. 91-069 824-91
- 91-064 554-31 Zigzag scale (4.5 mm stitch width), complete,
consisting of Nos. 91-000 118-35; 91-008 643-35; 91-064 555-35
No. 91-064 556-31 Zigzag scale, complete, (6.0 mm stitch width),
not ill.
Same components as No. 91-064 554-31,
but incorporating
Zigzag scale No. 91-064 557-35
- 91-064 555-35 Zigzag scale (4.5 mm stitch width)
for No. 91-064 554-31
No. 91-064 557-35 Zigzag scale (6.0 mm stitch width), not ill.,
for No. 91-064 556-31 (see No. 91-064 554-31)
- 91-064 566-05 Oil wick, 130 mm long, for No. 91-064 550-41
- 91-064 575-05 Gasket (cork) for No. 91-064 550-41
- 91-064 583-05 Oiling felt for No. 91-064 537-91
- 91-064 628-45 Lifting lever
- 91-064 634-05 Fulcrum stud
- 91-064 635-91 Feed regulator, complete,
consisting of Nos. 91-001 057-15; 91-001 511-15; 91-009 610-35;
91-061 058-12; 91-061 060-92; 91-061 063-01; 91-061 076-91;
91-061 099-05; 91-064 850-01; 91-069 815-05; 91-069 816-05;
91-105 443-15; 91-701 002-15; 91-701 515-15
- 91-064 638-05 Spacing washer for No. 91-064 850-01
- 91-064 647-11 Set collar for No. 91-064 529-05, w/
No. 91-000 624-15 Set screw
No. 91-001 233-15 Set screw
- *91-064 656-05 Torsion spring for No. 91-061 066-92
- 91-064 667-91 Zigzag regulator arm (4.5 mm stitch width), complete,
consisting of Nos. 91-000 089-15; 91-001 869-05; 91-064 528-92;
91-064 529-05; 91-064 530-05; 91-064 647-11; 91-064 750-35;
91-105 097-05
No. 91-064 527-91 Zigzag regulator arm (6.0 mm stitch width),
complete, (not ill.)
Same components as No. 91-064 667-91,
but incorporating
needle position lever No. 91-105 088-35
- 91-064 750-35 Needle position lever (4.5 mm stitch width)
for No. 91-064 667-91
No. 91-105 088-35 Needle position lever (6.0 mm stitch width),
not ill.,
for No. 91-064 527-91 (see No. 91-064 667-91)

- 91-064 786-90 Bevel gear assembly (4.5 mm stitch width), w/
set screws No. 91-000 689-15
No. 91-064 792-90 Bevel gear assembly (6.0 mm stitch width), w/
set screws No. 91-000 689-15, not ill.
- 91-064 850-01 Hinge stud, w/
oil wick No. 91-063 388-05, for No. 91-069 815-05
- 91-067 020-05 Oiling felt for No. 91-063 014-01
- 91-069 808-45 Plug for No. 91-069 825-45 and for arm
- 91-069 809-45 Plug for arm
- 91-069 815-05 Feed regulator
- 91-069 816-05 Feed regulator slide stud
- 91-069 817-05 Feed regulator bearing bracket bushing
- 91-069 824-91 Top cover, complete,
consisting of Nos. 91-000 407-15; 91-069 808-45; 91-069 825-45;
91-069 839-95; 91-069 840-05
- 91-069 825-45 Top cover
- 91-069 839-95 Oil level gauge for No. 91-069 824-91
- 91-069 840-05 Oil sight window for No. 91-069 824-91
- 91-105 097-05 Spring for Nos. 91-064 750-35;
91-105 088-35 (see No. 91-064 750-35)
- 91-105 443-15 Spring washer for No. 91-064 850-01
- 91-106 044-05 Slide block for Nos. 91-008 947-05; 91-064 530-05
- 91-700 290-15 Fastening screw for No. 91-061 060-92
- 91-701 002-15 Fastening screw for No. 91-061 063-01
- 91-701 515-15 Nut for No. 91-701 002-15
- 91-064 630-45 Arm (not ill.)



Bedplate Parts



- 13-052 256-15 Hinge pin for No. 91-025 194-91
(101 784)
- 91-000 058-15 Fastening screw for No. 91-063 061-91
- 91-000 073-15 Fastening screw for No. 91-064 627-05
- 91-000 078-15 Fastening screw for No. 91-025 194-91
- 91-000 082-35 Fastening screw for Nos. 91-026 883-05; 91-026 890-05
- 91-000 173-35 Fastening screw for Nos. 91-026 881-04; 91-026 888-04
- 91-000 249-15 Stop screw for No. 91-009 048-01
- 91-000 250-15 Regulating screw for No. 91-009 026-05
- 91-000 290-15 Fastening screw for Nos. 91-010 221-05; 91-015 664-05
- 91-000 367-15 Fastening screw for Nos. 91-007 616-05; 91-063 067-05
- 91-000 390-15 Fastening screw for No. 91-009 026-05
- 91-000 407-15 Fastening screw for No. 91-007 566-45
- 91-000 503-15 Hinge screw for No. 91-005 673-05
- 91-000 510-15 Fastening screw, blunt, for No. 91-019 689-90
- 91-000 560-15 Binding screw for Nos. 91-061 109-92; 91-063 074-92
- *91-000 647-15 Fastening screw for No. 91-007 565-05
- 91-000 678-15 Fastening screw for Nos. 91-061 271-05; 91-105 493-05
- 91-000 680-15 Fastening screw, pointed, for No. 91-019 689-90
- 91-000 689-15 Fastening screw, blunt, for No. 91-019 689-90
- 91-000 713-15 Fastening screw for No. 91-061 131-92
- 91-000 785-15 Fastening screw for Nos. 91-007 618-12; 91-010 211-05;
91-063 068-92; 91-064 793-90
- 91-000 790-15 Fastening screw for No. 91-105 492-05
- 91-001 536-15 Nut for No. 91-000 503-15
- 91-002 134-05 Pressure spring for No. 91-009 048-01
- 91-004 181-05 Retaining spring for No. 91-064 596-91
- 91-005 673-05 Slide block for No. 91-007 632-91
- 91-007 561-05 Hook shaft
- 91-007 565-05 Hook shaft bushing
- 91-007 566-45 Grease chamber cover
- 91-007 567-15 Feed bar
- 91-007 580-05 Spacer for hook shaft helical gear
- 91-007 615-05 Hook drive shaft
- 91-007 616-05 Hook drive shaft bushing, front
- 91-007 618-12 Set collar, w/
set screw No. 91-000 785-15, for No. 91-007 615-05
- 91-007 632-91 Feed lifting shaft crank, front, complete,
consisting of Nos. 91-000 503-15; 91-001 536-15; 91-005 673-05;
91-063 074-92
- 91-009 026-05 Tension spring for No. 91-009 076-91
- 91-009 033-05 Bobbin
- 91-009 048-01 Bobbin case latch for No. 91-009 076-91
- 91-009 075-05 Bobbin case cap
- 91-009 076-91 Bobbin case cap, complete,
consisting of Nos. 91-000 249-15; 91-000 250-15; 91-000 390-15;
91-002 134-05; 91-009 026-05; 91-009 048-01; 91-009 075-05

* See obsolete parts in section IX

91-009 148-05	Oil wick, 60 mm long, for No. 91-018 357-45
91-009 149-05	Oil wick, 150 mm long, for Nos. 91-064 577-45; 91-064 579-45
91-010 211-05	Feed bar hinge stud
91-010 221-05	Center pin for No. 91-064 579-45
91-015 664-05	Center pin for Nos. 91-064 577-45; 91-064 579-45
91-018 357-45	Oil cup for Nos. 91-007 561-05; 91-007 616-05
91-019 689-90	Bevel gear assembly, w/ No. 91-000 510-15 Set screw, blunt, for large bevel gear No. 91-000 680-15 Set screws, pointed No. 91-000 689-15 Set screw, blunt, for small bevel gear
91-025 194-91	Bell crank bracket, w/ hinge pin No. 13-052 256-15
91-026 881-04	Needle plate (4.5 mm stitch width) Orders should specify type desired
91-026 883-05	Feed dog (Model A) for No. 91-026 881-04 (Standard version)
91-026 888-04	Needle plate (6.0 mm stitch width) Orders should specify type desired
91-026 890-05	Feed dog (Model A) for No. 91-026 888-04 (Standard version)
91-061 109-92	Feed lifting and feed rock shaft cranks, rear, w/ binding screws No. 91-000 560-15
91-061 131-92	Set collar, w/ set screws No. 91-000 713-15, for No. 91-007 615-05
91-061 271-05	Thread pull-off flange
91-063 061-91	Bevel gear case, w/ set screw No. 91-000 058-15, for No. 91-019 689-90
91-063 067-05	Hook drive shaft bushing, rear
91-063 068-92	Counterbalancing collar, w/ set screw No. 91-000 785-15, for No. 91-064 661-91
91-063 074-92	Feed lifting shaft crank, front, w/ binding screws No. 91-000 560-15
91-064 577-45	Feed lifting shaft
91-064 579-45	Feed rock shaft
91-064 596-91	Bed slide (Model A), complete, consisting of Nos. 91-004 181-05; 91-064 597-35; 91-100 076-15 No. 91-064 568-91 Bed slide (Model B), complete, (not ill.) Same components as No. 91-064 596-91, but incorporating bed slide No. 91-064 567-35
91-064 597-35	Bed slide for No. 91-064 596-91 No. 91-064 567-35 Bed slide (not ill.) for No. 91-064 568-91 (see No. 91-064 596-91)
91-064 598-05	Bobbin case base
91-064 627-05	Bobbin case position finger bracket
91-064 661-91	Hook, w/ bobbin case and counterbalancing collar, complete, consisting of Nos. 91-063 068-92; 91-064 662-91
91-064 662-91	Hook, w/ bobbin case, complete, consisting of Nos. 91-000 678-15; 91-000 790-15; 91-009 076-91; 91-061 271-05; 91-064 598-05; 91-105 492-05; 91-105 493-05
91-064 793-90	Helical gear assembly, w/ set screws No. 91-000 785-15
91-100 076-15	Fastening screw for No. 91-004 181-05
91-105 492-05	Hook
91-105 493-05	Hook gib
91-064 570-45	Bedplate (not ill.)
11-130 548-15 (701 088)	Fastening screw (not ill.) for No. 91-064 570-45
13-060 400-05 (101 824)	Positioning pin (not ill.) for No. 91-064 570-45

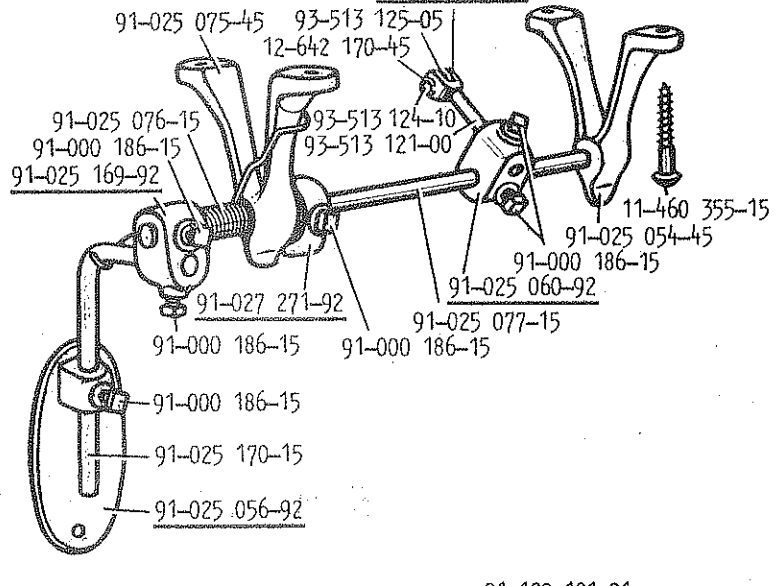
Accessory Parts

91-029 831-91



91-031 568-91

93-513 120-00



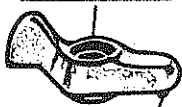
91-029 692-45



11-470 364-25



91-029 840-91



91-029 841-05

91-029 520-05

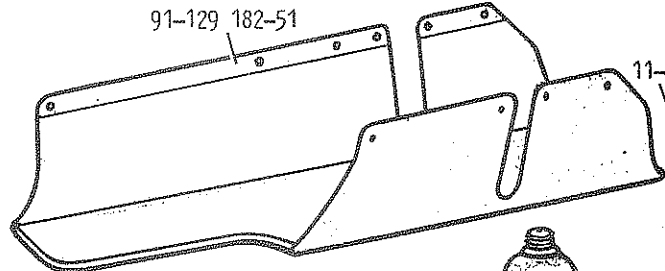


91-129 181-91

12-660 270-45

91-029 809-05

91-129 182-51



11-460 109-15

91-029 811-05



91-029 946-91



91-029 480-91

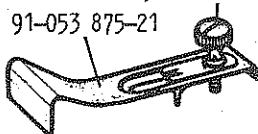


91-029 007-91



91-000 112-25

91-053 875-21



11-460 250-25

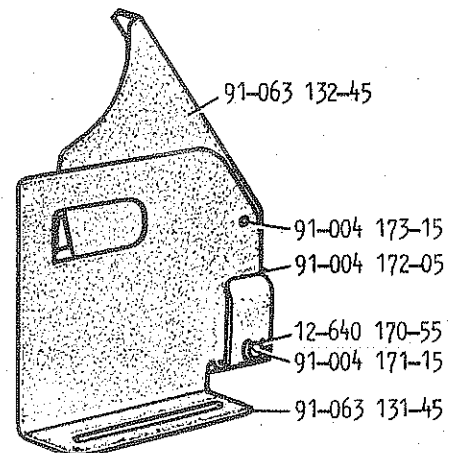


91-029 601-25



91-063 130-91

91-063 132-45



11-460 109-15 Wood screw for No. 91-129 181-91
 (001 435)
 11-460 250-25 Wood screw for No. 91-063 130-91
 (001 459)
 11-460 355-15 Wood screw for No. 91-031 568-91
 (001 473)
 11-470 364-25 Wood screw for No. 91-029 840-91
 (001 426)
 *12-640 170-55 Slip washer for No. 91-004 171-15
 (050 077)
 12-642 170-45 Slip washer for No. 93-513 124-10
 (028 599)
 12-660 270-45 Slip washer for No. 91-029 809-05
 (029 851)
 91-000 112-25 Fastening screw for No. 91-053 875-21
 91-000 186-15 Fastening screw for Nos. 91-025 056-92; 91-025 060-92;
 91-025 169-92; 91-027 271-92
 91-004 171-15 Hinge stud for Nos. 91-063 131-45; 91-063 132-45
 91-004 172-05 Torsion spring for No. 91-063 132-45
 91-004 173-15 Guide stud for No. 91-063 132-45
 91-025 054-45 Rock shaft hanger, rear, for No. 91-025 077-15
91-025 056-92 Knee plate, w/ set screw No. 91-000 186-15,
 for No. 91-025 170-15
91-025 060-92 Rock shaft lifting bracket, w/ set screws
 No. 91-000 186-15
 91-025 075-45 Rock shaft hanger, front, for No. 91-025 077-15
 91-025 076-15 Torsion spring for No. 91-025 170-15
 91-025 077-15 Knee lifter rock shaft for No. 91-031 568-91
91-025 169-92 Knee plate arm bracket, w/ set screws No. 91-000 186-15,
 for No. 91-025 170-15
 91-025 170-15 Knee plate arm for No. 91-025 169-92
91-027 271-92 Stop dog, w/ set screw No. 91-000 186-15,
 for No. 91-025 077-15
 91-029 007-91 Screwdriver, 6 mm wide
 91-029 480-91 Screwdriver, 4.8 mm wide
 91-029 520-05 Washer for No. 11-470 364-25
 91-029 601-25 Washer for No. 11-460 250-25
 91-029 692-45 Rubber pad cover for No. 91-025 056-92
 91-029 809-05 Oil screen for No. 91-129 182-51
 91-029 811-05 Oil bottle for No. 91-129 182-51
 91-029 831-91 Machine rest
91-029 840-91 Catch, w/ leather No. 91-029 841-05
 91-029 841-05 Leather for No. 91-029 840-91
 91-029 946-91 Screwdriver, 2.8 mm wide
91-031 568-91 Knee lifter, complete,
 consisting of Nos. 91-025 054-45; 91-025 056-92; 91-025 060-92;
 91-025 075-45; 91-025 076-15; 91-025 077-15; 91-025 169-92;
 91-025 170-15; 91-027 271-92; 93-513 120-00
 91-053 875-21 Edge guide

91-063 130-91 Belt guard, complete,
consisting of Nos. 12-640 170-55; 91-004 171-15; 91-004 172-05;
91-004 173-15; 91-063 131-45; 91-063 132-45

91-063 131-45 Belt guard bracket

91-063 132-45 Belt guard

91-129 181-91 Oil drip pan, complete,
consisting of Nos. 12-660 270-45; 91-029 809-05;
91-029 811-05; 91-129 182-51

91-129 182-51 Oil drip pan

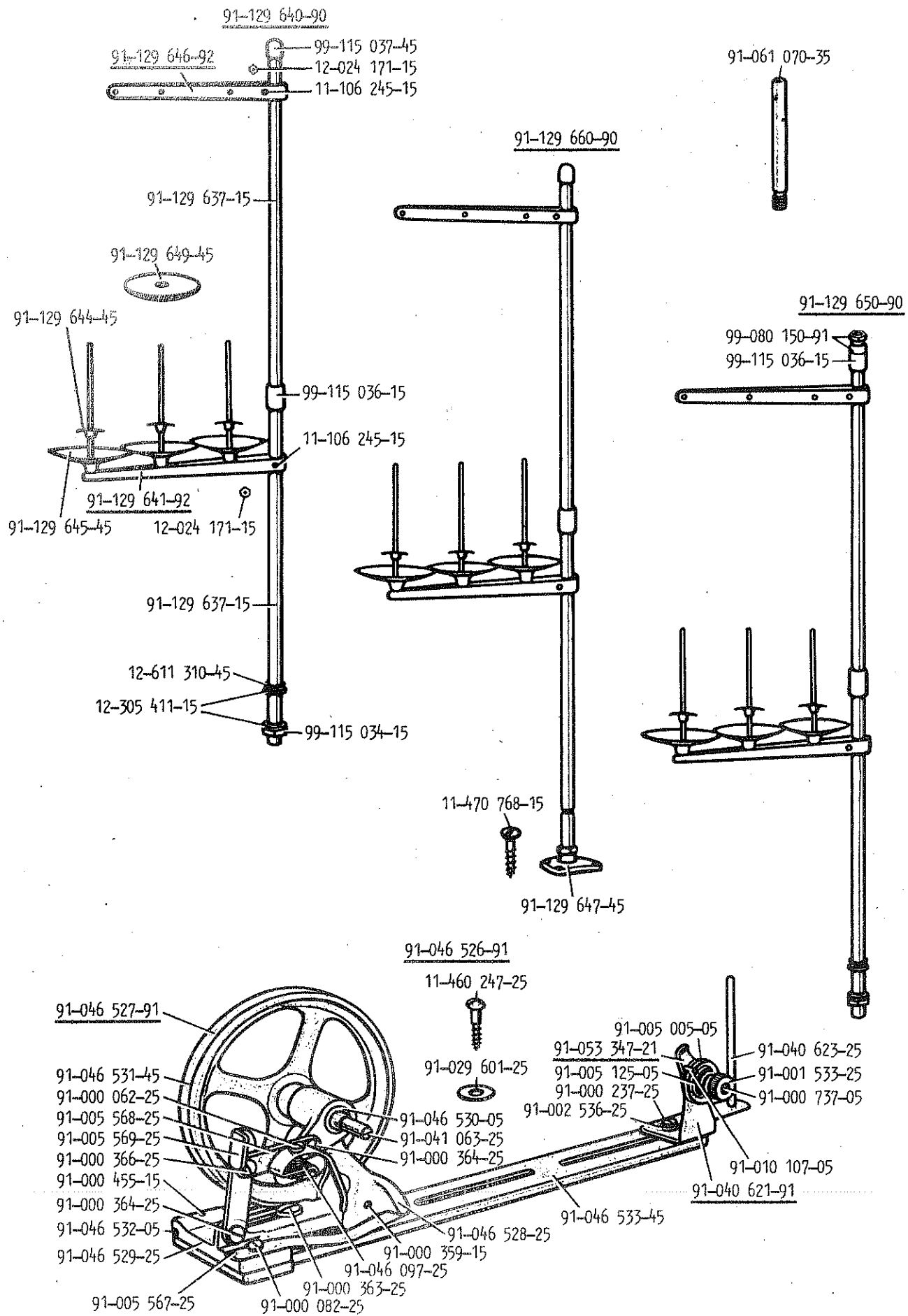
93-513 120-00 Lifting bracket extension, complete,
consisting of Nos. 12-642 170-45; 93-513 121-00;
93-513 124-10; 93-513 125-05

93-513 121-00 Lifting bracket extension for No. 93-513 120-00

93-513 124-10 Roller stud for No. 93-513 125-05

93-513 125-05 Roller for No. 93-513 120-00

Accessory Parts

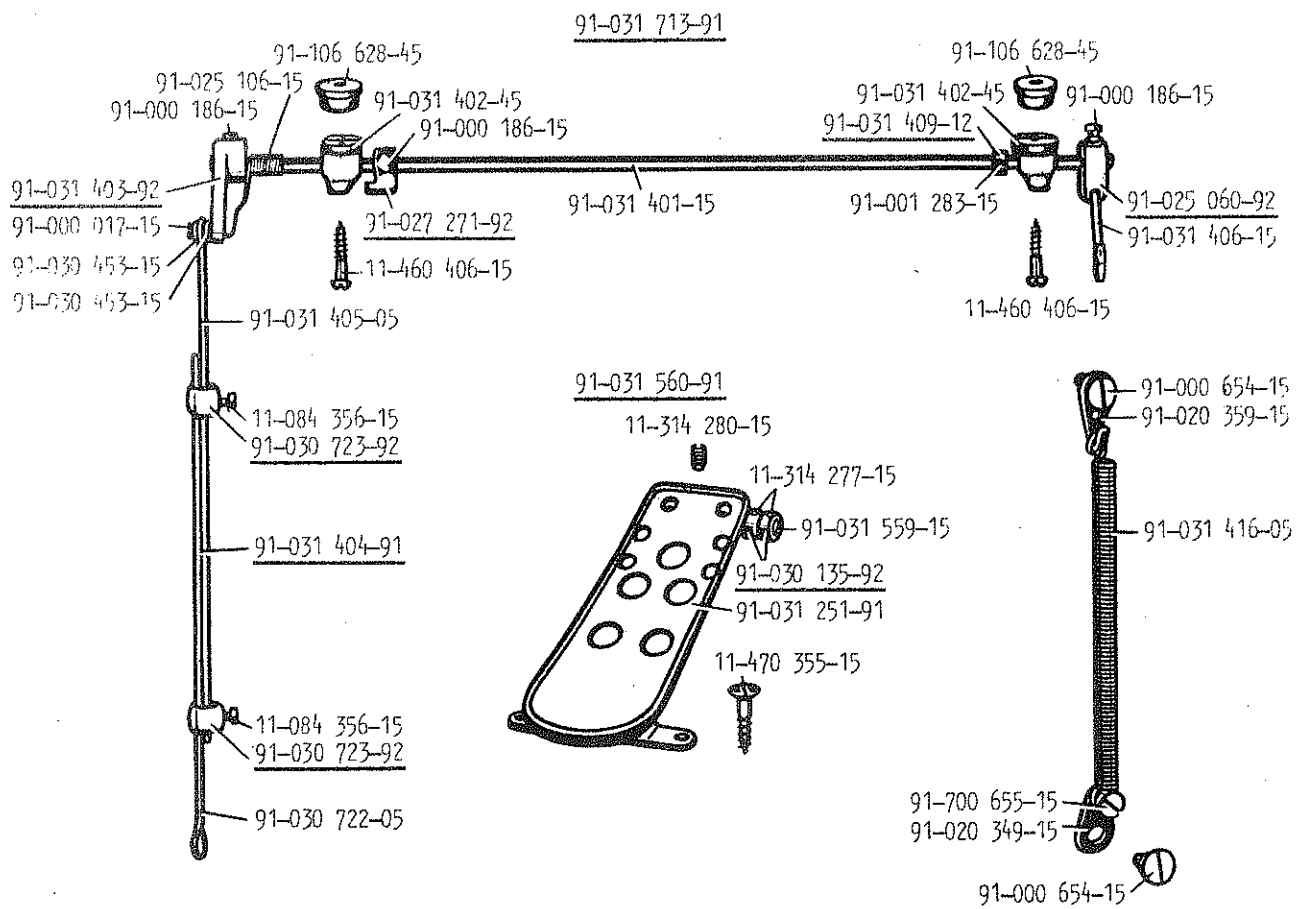


11-106 245-15 Binding screw for Nos. 91-129 641-92; 91-129 646-92
 11-460 247-25 Wood screw for No. 91-046 526-91
 (001 416)
 11-470 768-15 Wood screw for No. 91-129 647-45
 (001 446)
 12-024 171-15 Nut for No. 11-106 245-15
 (101 501)
 12-305 411-15 Washer for Nos. 91-129 640-90; 91-129 650-90
 12-611 310-45 Circlip (1.5 mm thick) for Nos. 91-129 640-90;
 91-129 650-90
 91-000 062-25 Set screw for No. 91-046 097-25
 91-000 082-25 Fastening screw for No. 91-005 567-25
 91-000 237-25 Fastening screw for No. 91-040 621-91
 91-000 359-15 Hinge screw for Nos. 91-046 528-25; 91-046 529-25
 91-000 363-25 Fastening screw for No. 91-046 527-91
 91-000 364-25 Hinge screw for Nos. 91-005 568-25; 91-005 569-25
 91-000 366-25 Hinge screw for Nos. 91-005 568-25; 91-005 569-25
 91-000 455-15 Fastening screw for No. 91-046 532-05
 91-000 737-05 Tension stud for No. 91-053 347-21
 91-001 533-25 Nut for No. 91-000 737-05
 91-002 536-25 Washer for No. 91-000 237-25
 91-005 005-05 Tension disc
 91-005 125-05 Tension spring
 91-005 567-25 Bobbin winder frame spring
 91-005 568-25 Bobbin winder stop latch trip lever
 91-005 569-25 Bobbin winder engaging lever
 91-010 107-05 Locking pin for Nos. 91-005 005-05; 91-053 347-21
 91-029 601-25 Washer for No. 11-460 247-25
91-040 621-91 Bobbin winder tension, complete,
 consisting of Nos. 91-000 737-05; 91-001 533-25;
 91-005 005-05; 91-005 125-05; 91-040 623-25; 91-053 347-21
 91-040 623-25 Spool pin for No. 91-053 347-21
 91-041 063-25 Bobbin winder spindle
 91-046 097-25 Bobbin winder stop latch
91-046 526-91 Bobbin winder, w/ base and tension, complete,
 consisting of Nos. 91-000 237-25; 91-000 363-25;
 91-002 536-25; 91-040 621-91; 91-046 527-91;
 91-046 533-45
91-046 527-91 Bobbin winder, complete, consisting of Nos.
 91-000 062-25; 91-000 082-25; 91-000 359-15; 91-000 364-25;
 91-000 366-25; 91-000 455-15; 91-005 567-25; 91-005 568-25;
 91-005 569-25; 91-041 063-25; 91-046 097-25; 91-046 528-25;
 91-046 529-25; 91-046 530-05; 91-046 531-45; 91-046 532-05
 91-046 528-25 Bobbin winder frame
 91-046 529-25 Bobbin winder frame base
 91-046 530-05 Bearing bushing for No. 91-041 063-25
 91-046 531-45 Bobbin winder pulley
 91-046 532-05 Brake (leather) for No. 91-046 531-45
 91-046 533-45 Bobbin winder base for No. 91-046 526-91

91-053 347-21 Bobbin winder tension bracket, w/ position pin
 No. 91-010 107-05
 91-061 070-35 Thread guide
 91-129 637-15 Spool rest rod
 *91-129 640-90 Thread unwinder, complete,
 consisting of Nos. 12-305 411-15; 12-611 310-45;
 91-129 637-15; 91-129 641-92; 91-129 644-45; 91-129 645-45;
 91-129 646-92; 91-129 649-45; 99-115 034-15; 99-115 036-15;
 99-115 037-45
91-129 641-92 Spool rest, w/
 No. 11-106 245-15 Binding screw
 No. 12-024 171-15 Nut
 91-129 644-45 Spool retaining washer
 91-129 645-45 Spool disc
91-129 646-92 Thread guide, w/
 No. 11-106 245-15 Binding screw
 No. 12-024 171-15 Nut
 91-129 647-45 Thread unwinder base for No. 91-129 660-90
 91-129 649-45 Spool pin washer (foam rubber)
 *91-129 650-90 Thread unwinder, complete
 Same components as No. 91-129 640-90, but incorporating
 gland No. 99-080 150-91 (for connecting the power cord
 from above)
 *91-129 660-90 Thread unwinder, complete
 Same components as No. 91-129 640-90, but incorporating
 No. 11-470 768-15 Wood screw
 No. 91-129 647-45 Thread unwinder base
 99-080 150-91 Gland for No. 91-129 650-90
 99-115 034-15 Nut for No. 91-129 637-15
 99-115 036-15 Sleeve for No. 91-129 637-15
 99-115 037-45 Cap for Nos. 91-129 640-90; 91-129 660-90

Foot-Operated Reverse-Feed Control

**Complementary Parts
for Machines Indicating
Forward Stitches in the
Upper Half of the Scale**



91-064 546-35



91-064 657-15



Foot-Operated Reverse-Feed Control

- 11-084 356-15 Fastening screw for No. 91-030 723-92
(100 014)
- 11-314 277-15 Fastening screw for No. 91-030 135-92
(700 152)
- 11-314 280-15 Fastening screw for No. 91-031 559-15
(700 150)
- 11-460 406-15 Wood screw for Nos. 91-031 402-45; 91-106 628-45
(001 471)
- 11-470 355-15 Wood screw for No. 91-031 560-91
(001 417)
- 91-000 017-15 Fastening screw for Nos. 91-031 403-92; 91-031 405-05
- 91-000 186-15 Fastening screw for Nos. 91-025 060-92; 91-027 271-92;
91-031 403-92
- 91-000 654-15 Fastening screw for Nos. 91-020 349-15; 91-020 359-15
- 91-001 283-15 Fastening screw for No. 91-031 409-12
- 91-020 349-15 Spring suspension plate for No. 91-031 406-15
- 91-020 359-15 Spring suspension hook for No. 91-061 066-92
(see p. II)
- 91-025 060-92 Feed reversing crank, w/ set screws No. 91-000 186-15
- 91-025 106-15 Torsion spring for Nos. 91-031 401-15; 91-031 403-92
- 91-027 271-92 Stop dog, w/ set screw No. 91-000 186-15,
for No. 91-031 401-15
- 91-030 135-92 Set collar, w/ set screw No. 11-314 277-15,
for No. 91-031 559-15
- 91-030 453-15 Spring washer for No. 91-000 017-15
- 91-030 722-05 Treadle pitman, lower, for No. 91-031 404-91
- 91-030 723-92 Set collar, w/ set screw No. 11-084 356-15
- 91-031 251-91 Treadle for No. 91-031 560-91
- 91-031 401-15 Rock shaft
- 91-031 402-45 Rock shaft hanger for No. 91-031 401-15

Cont'd on reverse side

Complementary Parts for Machines Indicating
Forward Stitches in the Upper Half of the Scale

- 91-064 546-35 Feed regulator index plate
(in lieu of No. 91-061 067-35, see p. II)
- 91-064 657-15 Torsion spring
(in lieu of No. 91-064 656-15, see p. II)

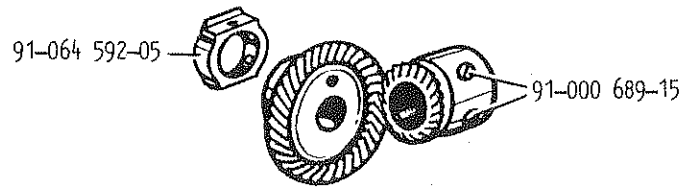
Foot-Operated Reverse-Feed Control

- 91-031 403-92 Feed reversing crank, w/ set screw No. 91-000 186-15
- 91-031 404-91 Treadle pitman rod, complete,
consisting of Nos. 91-030 722-05; 91-030 723-92;
91-031 405-05
- 91-031 405-05 Treadle pitman rod, upper, for No. 91-031 404-91
- 91-031 406-15 Crank extension for Nos. 91-020 349-15; 91-025 060-92
- 91-031 409-12 Set collar, w/ set screws No. 91-001 283-15
- 91-031 416-05 Tension spring
- 91-031 559-15 Treadle pitman stud for No. 91-031 560-91
- 91-031 560-91 Treadle, complete,
consisting of Nos. 11-314 280-15; 91-030 135-92;
91-031 251-91; 91-031 559-15
- 91-031 713-91 Reverse feed mechanism, complete,
consisting of Nos. 11-460 406-15; 11-470 355-15;
91-000 017-15; 91-000 654-15; 91-020 349-15; 91-020 359-15;
91-025 060-92; 91-025 106-15; 91-027 271-92; 91-030 453-15;
91-031 401-15; 91-031 402-45; 91-031 403-92; 91-031 404-91;
91-031 406-15; 91-031 409-12; 91-031 416-05; 91-031 560-91;
91-106 628-45; 91-700 655-15
- 91-106 628-45 Rubber cushion for No. 91-031 402-45
- 91-700 655-15 Spring suspension screw for No. 91-020 349-15

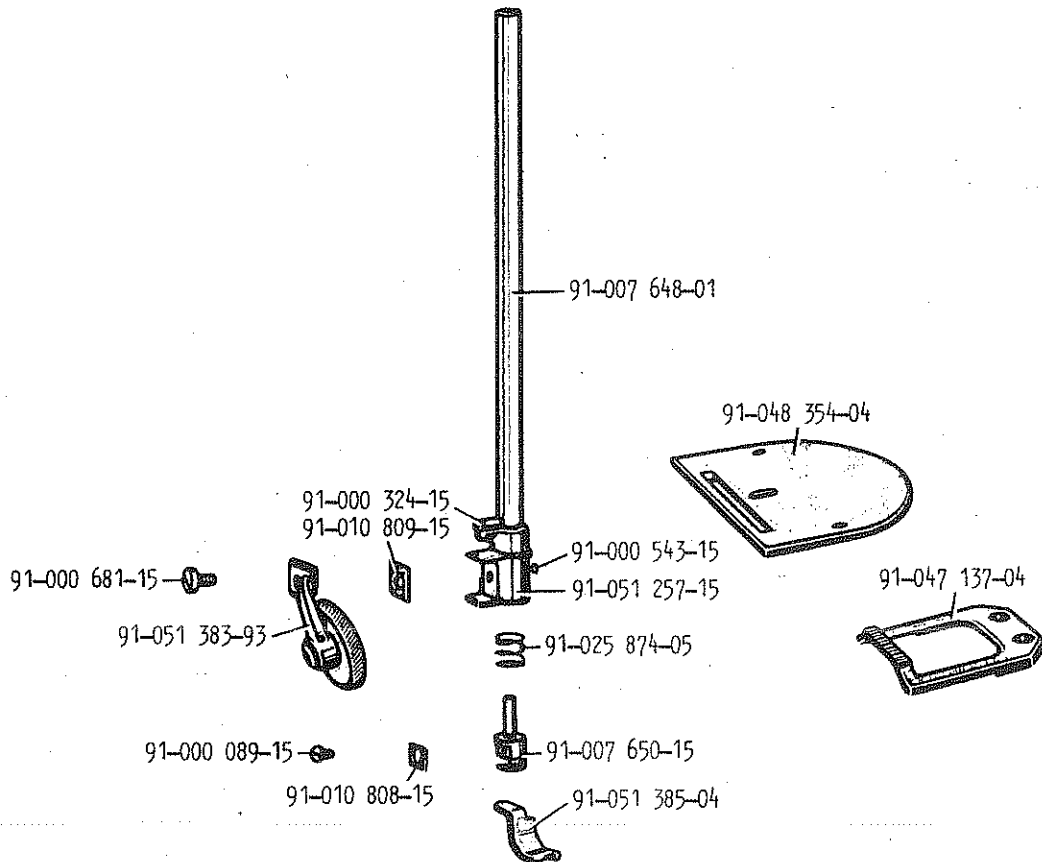
**Complementary Parts
for Stitch Widths up to 4.0mm (5/32")**

**Complementary Parts
Pfaff 238-4**

91-064 789-90



PFAFF 238-4



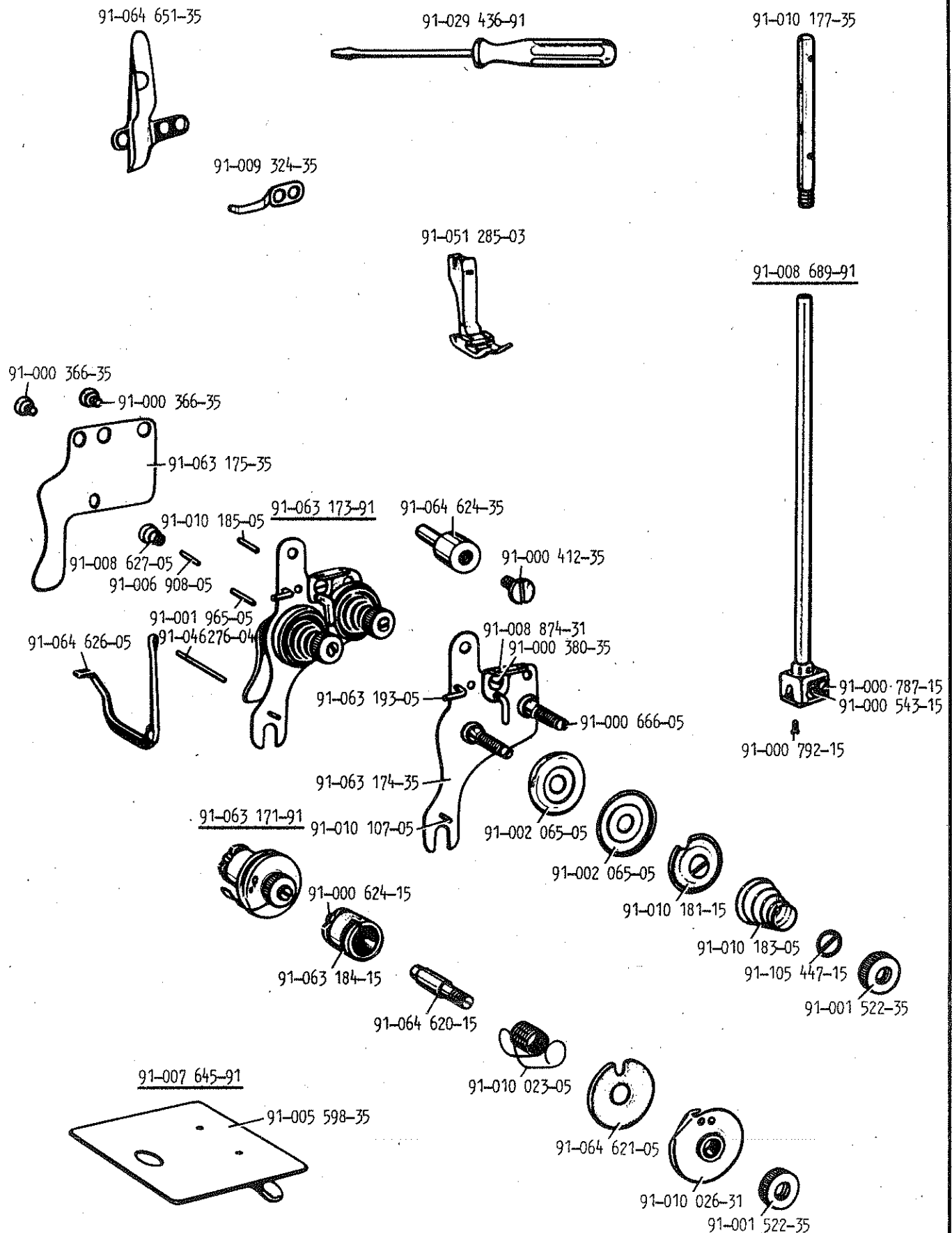
- 91-000 689-15 Fastening screw for arm shaft bevel gear
No. 91-064 789-90
- 91-064 592-05 Needle vibrating eccentric sleeve
- 91-064 789-90 Bevel gear assembly, w/
No. 91-000 689-15 Set screws for small bevel gear
No. 91-064 592-05 Needle vibrating eccentric sleeve
for large bevel gear

Complementary Parts for the Pfaff 238-4
(For standard parts, please refer to the Pfaff 238-6)

$\ddot{U}$ = Stitch Width

- 91-000 089-15 Fastening screw for No. 91-010 808-15
- 91-000 324-15 Stop screw for No. 91-051 257-15
- 91-000 543-15 Fastening screw for No. 91-007 650-15
and stop screw for No. 91-051 257-15
- 91-000 681-15 Fastening screw for No. 91-051 383-93
- 91-007 648-01 Presser bar
- 91-007 650-15 Needle guard bracket
- 91-010 808-15 Clamp screw washer for No. 91-051 385-04
- 91-010 809-15 Spacer, 0.4 mm, for No. 91-051 257-15
- 91-010 810-15 Spacer, 0.6 mm, for No. 91-051 257-15 (not ill.)
- 91-010 811-15 Spacer, 0.8 mm, for No. 91-051 257-15 (not ill.)
- 91-010 812-15 Spacer, 1.0 mm, for No. 91-051 257-15 (not ill.)
- 91-010 813-15 Spacer, 1.2 mm, for No. 91-051 257-15 (not ill.)
- 91-025 874-05 Pressure spring for No. 91-007 650-15
- 91-047 137-04 x $\ddot{U}$ Feed dog for No. 91-048 354-04
- 91-048 354-04 x $\ddot{U}$ Needle plate
- 91-051 257-15 Roller presser arm bracket
- 91-051 383-93 Roller presser, swing-type
- 91-051 385-04 Needle guard

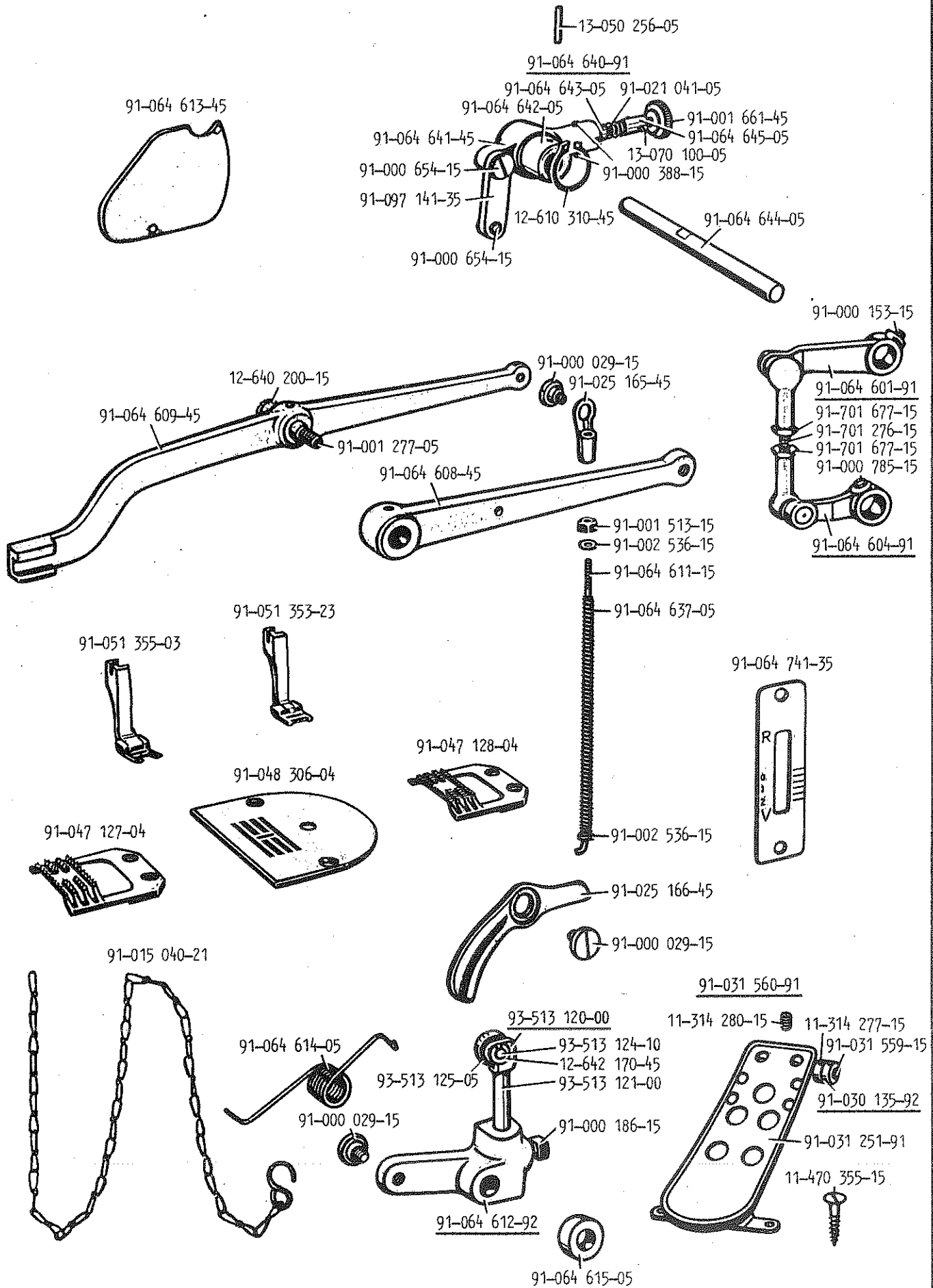
**Complementary Parts
Pfaff 238-115/1-6**



- 91-000 366-35 Fastening screw for No. 91-063 175-35
- 91-000 380-35 Fastening screw for No. 91-008 874-31
- 91-000 412-35 Fastening screw for No. 91-063 173-91
- *91-000 543-15 Needle set screw
- 91-000 624-15 Fastening screw for No. 91-064 620-15
- 91-000 666-05 Tension stud for No. 91-063 173-91
- 91-000 787-15 Double-threaded screw for No. 91-008 689-91
- 91-000 792-15 Thread guide set screw on needle bar
- 91-001 522-35 Nut for Nos. 91-000 666-05; 91-064 620-15
- 91-001 965-05 Tension release plunger, 12.5 mm long,
for left tension
- 91-002 065-05 Tension disc
- 91-005 598-35 Bed slide for No. 91-007 645-91
- 91-006 908-05 Position pin for No. 91-008 627-05
- 91-007 645-91 Bed slide, complete,
Same components as No. 91-064 568-91
(see No. 91-064 596-91, p. III),
but incorporating bed slide No. 91-005 598-35
- 91-008 627-05 Pressure spring for No. 91-063 175-35
- 91-008 689-91 Needle bar, w/ adjustable double-needle holder, w/
No. 91-000 543-15 Needle set screw
No. 91-000 787-15 Double-threaded screw
No. 91-000 792-15 Thread guide set screw
- 91-008 874-31 Thread guide for No. 91-063 173-91
- 91-009 324-35 Thread guide for No. 91-064 651-35
- 91-010 023-05 Thread check spring
- 91-010 026-31 Thread controller disc
- 91-010 107-05 Position pin for No. 91-010 026-31
- 91-010 177-35 Thread guide
- 91-010 181-15 Tension release washer
- 91-010 183-05 Tension spring
- 91-010 185-05 Tension release plunger, 11.5 mm long,
for right tension
- 91-029 436-91 Screwdriver, 3 mm wide
- 91-046 276-04 Tension release plunger for No. 91-063 175-35
- 91-051 285-03 Zigzag presser foot (6.0 mm stitch width,
Models A & B)
- 91-063 171-91 Thread guide, complete,
consisting of Nos. 91-000 624-15; 91-001 522-35;
91-010 023-05; 91-010 026-31; 91-063 184-15;
91-064 620-15; 91-064 621-05
- 91-063 173-91 Thread tension, complete,
consisting of Nos. 91-000 366-35; 91-000 380-35;
91-000 666-05; 91-001 522-35; 91-001 965-05; 91-002 065-05;
91-006 908-05; 91-008 627-05; 91-008 874-31; 91-010 107-05;
91-010 181-15; 91-010 183-05; 91-010 185-05; 91-063 174-35;
91-063 175-35; 91-063 193-05; 91-105 447-15
- 91-063 174-35 Tension base for No. 91-063 173-91
- 91-063 175-35 Tension release plate
- 91-063 184-15 Guide bushing for No. 91-063 171-91
- 91-063 193-05 Thread guide for No. 91-063 174-35

91-064 620-15 Tension stud for No. 91-063 171-91
91-064 621-05 Thread shield
91-064 624-35 Spacer for No. 91-063 173-91
91-064 626-05 Tension release lever
91-064 651-35 Thread guide
91-105 447-15 Washer for No. 91-001 522-35

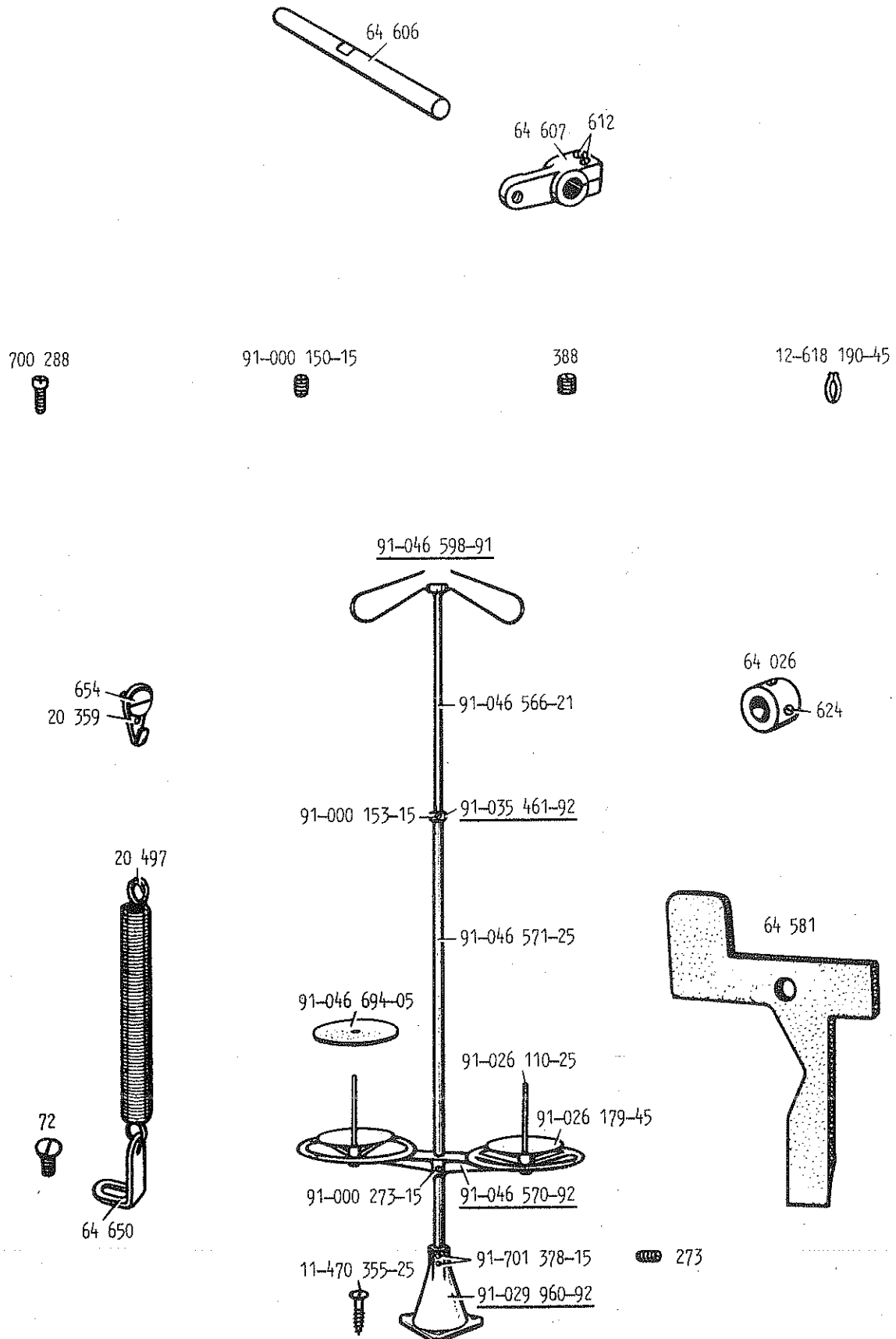
**Complementary Parts
Pfaff 238-130
6.0mm (1/4") Stitch Width**



- 11-314 277-15 Fastening screw for No. 91-030 135-92
(700 152)
- 11-314 280-15 Fastening screw for No. 91-031 559-15
(700 150)
- 11-470 355-15 Wood screw for No. 91-031 560-91
(001 417)
- 12-610 310-45 Circlip for No. 91-064 642-05
(064 646)
- 12-640 200-15 Slip washer for No. 91-001 277-05
(064 610)
- 12-642 170-45 Slip washer for No. 93-513 124-10
(028 599)
- 13-050 256-05 Positioning pin for Nos. 91-064 642-05; 91-064 644-05
(001 984)
- 13-070 100-05 Stop pin for No. 91-064 645-05
(001 983)
- 91-000 029-15 Hinge screw for Nos. 91-015 040-21; 91-025 165-45;
91-025 166-45; 91-064 612-92
- 91-000 153-15 Fastening screw for No. 91-064 601-91
- 91-000 186-15 Fastening screw for No. 93-513 120-00
- 91-000 388-15 Fastening screw for No. 91-064 645-05
- 91-000 654-15 Fastening screw for No. 91-097 141-35
- 91-000 785-15 Fastening screw for No. 91-064 604-91
- 91-001 277-05 Hinge screw for Nos. 91-064 608-45; 91-064 609-45
- 91-001 513-15 Nut for No. 91-064 611-15
- 91-001 661-45 Nut for No. 91-064 643-05
- 91-002 536-15 Washer for No. 91-064 637-05
- 91-015 040-21 Chain for Nos. 91-000 029-15; 91-031 559-15
- 91-021 041-05 Pressure spring for No. 91-064 643-05
- 91-025 165-45 Lifting lever connection rod joint
- 91-025 166-45 Connecting rod lever
- 91-030 135-92 Set collar, w/ set screw No. 11-314 277-15,
for No. 91-031 559-15
- 91-031 251-91 Treadle for No. 91-031 560-91
- 91-031 559-15 Chain suspension stud for No. 91-031 560-91
- 91-031 560-91 Treadle, narrow, complete,
consisting of Nos. 11-314 280-15; 91-030 135-92;
91-031 251-91; 91-031 559-15
- 91-047 127-04 Feed dog, diamond-tooth cut
- 91-047 128-04 Feed dog, saw-tooth cut
- 91-048 306-04 Needle plate for Nos. 91-047 127-04; 91-047 128-04
- 91-051 353-23 Presser foot, hinged
- 91-051 355-03 Presser foot, hinged
- 91-064 601-91 Zigzag regulator crank, upper, w/ connection end
and set screw No. 91-000 153-15
- 91-064 604-91 Zigzag regulator crank, lower, w/ connection end
and set screw No. 91-000 785-15, for
No. 91-064 530-05 (see p. II)
- 91-064 608-45 Zigzag regulator lifting lever
- 91-064 609-45 Lifting lever

- 91-064 611-15 Lifting lever connecting rod
- 91-064 612-92 Rock shaft lifting bracket,
w/ set screw No. 91-000 186-15
- 91-064 613-45 Arm cover
- 91-064 614-05 Torsion spring for No. 91-025 077-15 (see p. IV/1)
- 91-064 615-05 Spacer for No. 91-025 077-15 (see p. IV/1)
- 91-064 637-05 Pressure spring for No. 91-064 611-15
- *91-064 640-91 Bight regulating crank, complete,
consisting of Nos. 12-610 310-45; 13-070 100-05;
91-000 388-15; 91-001 661-45; 91-021 041-05; 91-064 641-45;
91-064 642-05; 91-064 643-05; 91-064 645-05
- 91-064 641-45 Bight regulating crank
- 91-064 642-05 Bushing for Nos. 91-064 641-45; 91-064 644-05
- 91-064 643-05 Plunger for No. 91-064 642-05
- *91-064 644-05 Bight regulating crank shaft
(w/o hole for positioning pin No. 13-050 256-05)
To be drilled and pinned together with bushing
No. 91-064 642-05
- 91-064 645-05 Guide bushing
- 91-064 741-35 Feed regulator index plate
- 91-097 141-35 Link for Nos. 91-064 608-45; 91-064 641-45
- 91-701 276-15 Connection for Nos. 91-064 601-91; 91-064 604-91
- 91-701 677-15 Nut for No. 91-701 276-15
- 93-513 120-00 Lifting bracket extension, complete,
consisting of Nos. 12-642 170-45; 93-513 121-00;
93-513 124-10; 93-513 125-05
- 93-513 121-00 Lifting bracket extension for No. 93-513 120-00
- 93-513 124-10 Roller stud for No. 93-513 125-05
- 93-513 125-05 Roller for No. 93-513 120-00

Obsolete Parts



The number in parenthesis marked with an asterisk is no additional order number, but is intended to facilitate looking up obsolete parts. This additional number must not be used on the Order Form.

	72	Fastening screw for No. 64 650
	273	Fastening screw (1st version) for thread unwinder base (9.4 mm long)
(*91-700 388-15)	388	Fastening screw for No. 91-010 115-05 (3.7 mm outside thread diameter)
	612	Binding screw for No. 64 607
	624	Fastening screw for No. 64 026
	654	Fastening screw for No. 20 359
	20 359	Spring suspension hook, upper, for No. 20 497
(*91-061 066-92)	20 497	Feed regulator tension spring
(*91-064 656-05)		
	64 026	Set collar for No. 91-069 816-05
(*91-006 616-05)	64 581	Oiling felt for No. 91-064 531-05
(*91-008 617-05)		
(*91-064 644-05)	64 606	Bight regulating crank shaft, 108 mm long
<u>(*91-064 640-91)</u>	64 607	Bight regulating crank for No. 64 606
	64 650	Spring suspension hook, lower, for No. 20 497
(*91-000 543-15)	700 288	Needle set screw for cording needle bar (Pfaff 238-115/1-6), 4.5 mm dia. of head)
	11-470 355-25 (001 417)	Wood screw for No. 91-046 598-91
(*12-640 170-55)	12-618 190-45 (064 021)	Circlip for fulcrum stud No. 91-004 171-15 (old headed version)
(*91-000 647-15)	91-000 150-15	Fastening screw, 8.0 mm long, for No. 91-007 565-05
	91-000 153-15	Fastening screw for No. 91-035 461-92
	91-000 273-15	Fastening screw for No. 91-046 570-92
	91-026 110-25	Spool pin for No. 91-046 570-92
	91-026 179-45	Spool disc
	<u>91-029 960-92</u>	Thread unwinder base, w/ set screw No. 91-701 378-15
	<u>91-035 461-92</u>	Set collar, w/ set screw No. 91-000 153-15
	91-046 566-21	Thread guide
	<u>91-046 570-92</u>	Spool rest, w/ set screw No. 91-000 273-15
	91-046 571-25	Spool rest rod
(*91-129 640-90)	<u>91-046 598-91</u>	Thread unwinder, complete, consisting of Nos. 91-026 110-25; 91-026 179-45; 91-029 960-92; 91-035 461-92; 91-046 566-21; 91-046 570-92; 91-046 571-25; 91-046 694-05
(*91-129 650-90)		
(*91-129 660-90)		
	91-046 694-05	Spool pin washer (foam rubber) for No. 91-026 179-45
	91-701 378-15	Fastening screw (second version), 8 mm long, for No. 91-029 960-92

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Nr./n ^o /No.	Fig.	Nr./n ^o /No.	Fig.	Nr./n ^o /No.	Fig.	Nr./n ^o /No.	Fig.
+ 72	IX	12-024 171-15	IV/2	91-000 087-35	I/1	91-000 380-15	I/2
+ 273	IX	(101 501)		91-000 089-15	II	91-000 380-35	VII
+ 388	IX	12-305 411-15	IV/2	91-000 089-15	VI	91-000 388-15	VIII
+ 612	IX	12-500 200-45	II	91-000 112-25	IV/1	91-000 390-15	III
+ 624	IX	(061 316)		91-000 118-35	II	91-000 396-15	II
+ 654	IX	12-610 310-45	VIII	91-000 150-15	I/2	91-000 407-15	II
		(064 646)		91-000 150-15	II	91-000 407-15	III
+ 20 359	IX	12-611 310-45	IV/2	91-000 150-15	IX	91-000 412-35	VII
+ 20 497	IX	+ 12-618 190-45	IX	91-000 152-15	I/1	91-000 452-15	I/2
+ 64 026	IX	(064 021)		91-000 153-15	I/1	91-000 455-15	IV/2
+ 64 581	IX	12-640 170-55	IV/1	91-000 153-15	VIII	91-000 456-15	II
+ 64 606	IX	(050 077)		+ 91-000 153-15	IX	91-000 503-15	III
+ 64 607	IX	12-640 200-15	VIII	91-000 171-15	I/1	91-000 507-15	I/1
+ 64 650	IX	(064 610)		91-000 172-35	I/1	91-000 510-15	II
+ 700 288	IX	12-642 170-45	IV/1	91-000 172-35	I/2	91-000 510-15	III
		(028 599)		91-000 172-35	II	91-000 511-15	II
11-084 356-15	V	12-642 170-45	VIII	91-000 173-35	II	91-000 543-15	VI
(100 014)		(028 599)		91-000 173-35	III	91-000 543-15	VII
11-106 245-15	IV/2	12-660 270-45	IV/1	91-000 186-15	IV/1	91-000 560-15	II
		(029 851)		91-000 186-15	V	91-000 560-15	III
11-130 548-15	III	13-050 091-15	II	91-000 186-15	VIII	91-000 624-15	I/2
		(001 961)		91-000 225-15	I/1	91-000 624-15	II
11-314 277-15	V	13-050 094-15	II	91-000 230-15	I/2	91-000 624-15	VII
(700 152)		(001 934)		91-000 237-25	IV/2	91-000 647-15	III
11-314 277-15	VIII	13-050 256-05	VIII	91-000 243-15	II	91-000 654-15	V
(700 152)		(001 984)		91-000 249-15	III	91-000 654-15	VIII
11-314 280-15	V	13-052 256-15	III	91-000 250-15	III	91-000 666-05	VII
(700 150)		(101 784)		91-000 256-05	I/2	91-000 672-15	II
11-314 280-15	VIII	13-060 400-05	III	91-000 263-15	II	91-000 678-15	III
(700 150)		(101 824)		+ 91-000 273-15	IX	91-000 680-15	II
11-460 109-15	IV/1	13-070 100-05	VIII	91-000 288-15	I/1	91-000 680-15	III
(001 435)		(001 983)		91-000 290-15	III	91-000 681-15	VI
11-460 247-25	IV/2	91-000 011-15	II	91-000 321-15	II	91-000 689-15	II
(001 416)		91-000 017-15	V	91-000 324-15	VI	91-000 689-15	III
11-460 250-25	IV/1	91-000 029-15	II	91-000 341-15	I/2	91-000 689-15	VI
(001 459)		91-000 029-15	VIII	91-000 359-15	IV/2	91-000 713-15	III
11-460 355-15	IV/1	91-000 058-15	III	91-000 363-25	IV/2	91-000 737-05	IV/2
(001 473)		91-000 062-15	I/1	91-000 364-25	IV/2	91-000 745-15	I/2
11-460 406-15	V	91-000 062-25	IV/2	91-000 366-25	IV/2	91-000 780-15	I/2
(001 471)		91-000 070-15	I/2	91-000 366-35	VII	91-000 785-15	I/1
11-470 355-15	V	91-000 070-15	II	91-000 367-15	II	91-000 785-15	I/2
(001 417)		91-000 073-15	III	91-000 367-15	III	91-000 785-15	II
11-470 355-15	VIII	91-000 073-35	I/1				
(001 417)		91-000 078-15	III				
+ 11-470 355-25	IX	91-000 082-15	II				
(001 417)		91-000 082-25	IV/2				
11-470 364-25	IV/1	91-000 082-35	III				
(001 426)							
11-470 768-15	IV/2						
(001 446)							

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91-004 172-05	IV/1		91-008 723-05	II		91-010 811-15	VI		91-029 601-25	IV/2	
91-004 173-15	IV/1		91-008 731-91	II		91-010 812-15	VI		91-029 692-45	IV/1	
91-004 181-05	III		91-008 806-05	I/2		91-010 813-15	VI		91-029 809-05	IV/1	
91-005 005-05	IV/2		91-008 874-31	VII		91-015 040-21	VIII		91-029 811-05	IV/1	+ 91-046 566-21 IX
91-005 125-05	IV/2		91-008 890-05	II		91-015 664-05	III		91-029 831-91	IV/1	+ 91-046 570-92 IX
91-005 567-25	IV/2		91-008 891-05	I/2		91-018 357-45	III		91-029 840-91	IV/1	+ 91-046 571-25 IX
91-005 568-25	IV/2		91-008 939-05	II		91-018 359-45	II		91-029 841-05	IV/1	+ 91-046 598-91 IX
91-005 569-25	IV/2		91-008 947-05	II		91-019 676-05	I/2		91-029 946-91	IV/1	+ 91-046 694-05 IX
91-005 598-35	VII		91-008 949-05	II		91-019 689-90	III	+ 91-029 960-92 IX			91-047 127-04 VIII
91-005 604-05	II		91-009 026-05	III		91-020 349-15	V		91-030 135-92	V	91-047 128-04 VIII
91-005 673-05	III		91-009 033-05	III		91-020 359-15	V		91-030 135-92	VIII	91-047 137-04 VI
91-005 890-91	II		91-009 035-35	I/2		91-021 041-05	VIII		91-030 453-15	V	91-048 306-04 VIII
91-006 524-92	I/1		91-009 048-01	III		91-022 672-05	I/2		91-030 722-05	V	91-048 354-04 VI
91-006 526-05	I/1		91-009 075-05	III		91-023 505-35	I/2		91-030 723-92	V	91-051 257-15 VI
91-006 616-05	II		91-009 076-91	III		91-025 054-45	IV/1		91-031 251-91	V	91-051 285-03 VII
91-006 759-05	II		91-009 108-05	II		91-025 056-92	IV/1		91-031 251-91	VIII	91-051 353-23 VIII
91-006 813-15	I/2		91-009 119-05	I/1		91-025 060-92	IV/1		91-031 401-15	V	91-051 355-03 VIII
91-006 814-05	I/2		91-009 148-05	III		91-025 060-92	V		91-031 402-45	V	91-051 383-93 VI
91-006 818-05	I/2		91-009 149-05	II		91-025 075-45	IV/1		91-031 403-92	V	91-051 385-04 VI
91-006 908-05	VII		91-009 149-05	III		91-025 076-15	IV/1		91-031 404-91	V	91-053 347-21 IV/2
91-007 015-05	I/2		91-009 276-05	I/2		91-025 077-15	IV/1		91-031 405-05	V	91-053 749-25 I/1
91-007 556-45	II		91-009 324-35	VII		91-025 106-15	V		91-031 406-15	V	91-053 875-21 IV/1
91-007 561-05	III		91-009 609-05	II		91-025 165-45	II		91-031 409-12	V	91-061 004-01 I/1
91-007 565-05	III		91-009 610-35	II		91-025 165-45	VIII		91-031 416-05	V	91-061 005-05 I/1
91-007 566-45	III		91-010 022-05	II		91-025 166-45	VIII		91-031 559-15	V	91-061 006-05 I/1
91-007 567-15	III		91-010 023-05	VII		91-025 169-92	IV/1		91-031 559-15	VIII	91-061 008-35 I/1
91-007 580-05	III		91-010 026-31	VII		91-025 170-15	IV/1		91-031 560-91	V	91-061 020-05 I/2
91-007 614-05	II		91-010 104-05	I/1		91-025 194-91	III		91-031 560-91	VIII	91-061 025-04 I/2
91-007 615-05	III		91-010 107-05	IV/2		91-025 874-05	VI		91-031 568-91	IV/1	91-061 026-92 I/2
91-007 616-05	III		91-010 107-05	VII	+ 91-026 110-25 IX				91-031 713-91	V	91-061 054-45 I/2
91-007 618-12	III		91-010 115-05	I/2	+ 91-026 179-45 IX			+ 91-035 461-92 IX			91-061 058-12 II
91-007 632-91	III		91-010 116-05	I/2	91-026 881-04 III			91-040 621-91 IV/2			91-061 060-92 II
91-007 645-91	VII		91-010 177-35	VII	91-026 883-05 III			91-040 623-25 IV/2			91-061 063-01 II
91-007 648-01	VI		91-010 181-15	I/2	91-026 888-04 III			91-041 063-25 IV/2			91-061 066-92 II
91-007 650-15	VI		91-010 181-15	VII	91-026 890-05 III			91-043 522-03 I/1			91-061 067-35 II
91-008 008-05	I/2		91-010 183-05	VII	91-027 271-92 IV/1			91-046 097-25 IV/2			91-061 070-35 IV/2
91-008 617-05	II		91-010 185-05	VII	91-027 271-92 V			91-046 276-04 VII			91-061 076-91 II
91-008 627-05	VII		91-010 211-05	III	91-029 007-91 IV/1			91-046 526-91 IV/2			91-061 099-05 II
91-008 633-15	II		91-010 221-05	III	91-029 436-91 VII			91-046 527-91 IV/2			91-061 109-92 III
91-008 643-35	II		91-010 808-15	VI	91-029 480-91 IV/1			91-046 528-25 IV/2			91-061 120-05 II
91-008 689-91	VII		91-010 809-15	VI	91-029 520-05 IV/1			91-046 529-25 IV/2			91-061 122-45 II
91-008 710-05	II		91-010 810-15	VI	91-029 601-25 IV/1			91-046 530-05 IV/2			91-061 131-92 III

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91-061 143-05	II		91-063 193-05	VII		91-064 598-05	III		91-064 741-35	VIII	
91-061 158-05	I/2		91-063 365-90	II		91-064 599-35	I/2		91-064 750-35	II	
91-061 158-05	II		91-063 388-05	II		91-064 600-91	I/2		91-064 786-90	II	
91-061 221-92	II		91-063 506-91	I/2		91-064 601-91	VIII		91-064 789-90	VI	
91-061 226-05	I/2		91-064 510-01	I/2		91-064 604-91	VIII		91-064 793-90	III	
91-061 229-05	II		91-064 515-91	I/1		91-064 608-45	VIII		91-064 850-01	II	
91-061 263-05	I/1		91-064 518-05	I/2		91-064 609-45	VIII		91-067 020-05	II	
91-061 271-05	III		91-064 520-05	II		91-064 611-15	VIII		91-069 808-45	II	+ 91-701 378-15 IX
91-061 307-05	II		91-064 528-92	II		91-064 612-92	VIII		91-069 809-45	II	
91-061 337-45	I/2		91-064 529-05	II		91-064 613-45	VIII		91-069 815-05	II	
91-063 002-45	I/1		91-064 530-05	II		91-064 614-05	VIII		91-069 816-05	II	
91-063 014-01	II		91-064 531-05	II		91-064 615-05	VIII		91-069 817-05	II	
91-063 016-05	II		91-064 532-91	II		91-064 620-15	VII		91-069 824-91	II	
91-063 017-01	II		91-064 533-92	II		91-064 621-05	VII		91-069 825-45	II	
91-063 019-05	II		91-064 534-92	II		91-064 622-91	I/2		91-069 828-01	I/1	
91-063 020-92	II		91-064 535-91	II		91-064 624-35	VII		91-069 831-01	I/1	
91-063 024-05	II		91-064 537-91	II		91-064 626-05	VII		91-069 834-91	I/1	
91-063 028-92	II		91-064 539-92	II		91-064 627-05	III		91-069 836-92	I/1	
91-063 044-15	II		91-064 546-35	V		91-064 628-45	II		91-069 839-95	II	
91-063 046-05	II		91-064 547-05	II		91-064 629-15	I/1		91-069 840-05	II	
91-063 047-05	I/2		91-064 550-41	II		91-064 630-45	II		91-097 141-35	VIII	
91-063 048-05	I/2		91-064 553-05	II		91-064 631-01	I/1		91-100 076-15	III	
91-063 049-05	I/2		91-064 554-31	II		91-064 632-05	I/1		91-105 097-05	II	
91-063 057-05	II		91-064 555-35	II		91-064 633-05	I/1		91-105 443-15	II	
91-063 058-91	II		91-064 563-05	I/2		91-064 634-05	II		91-105 447-15	I/2	
91-063 061-91	III		91-064 564-05	I/2		91-064 635-91	II		91-105 447-15	VII	
91-063 067-05	III		91-064 565-05	I/2		91-064 637-05	VIII		91-105 492-05	III	
91-063 068-92	III		91-064 566-05	II		91-064 638-05	II		91-105 493-05	III	
91-063 074-92	III		91-064 570-45	III		91-064 640-91	VIII		91-106 044-05	II	
91-063 083-01	II		91-064 575-05	II		91-064 641-45	VIII		91-106 628-45	V	
91-063 085-05	II		91-064 577-45	III		91-064 642-05	VIII		91-129 181-91	IV/1	
91-063 105-05	I/1		91-064 579-45	III		91-064 643-05	VIII		91-129 182-51	IV/1	
91-063 123-05	II		91-064 583-05	II		91-064 644-05	VIII		91-129 637-15	IV/2	
91-063 129-45	II		91-064 585-05	I/2		91-064 645-05	VIII		91-129 640-90	IV/2	
91-063 130-91	IV/1		91-064 586-91	I/2		91-064 647-11	II		91-129 641-92	IV/2	
91-063 131-45	IV/1		91-064 587-15	I/1		91-064 649-05	I/1		91-129 644-45	IV/2	
91-063 132-45	IV/1		91-064 588-45	I/1		91-064 651-35	VII		91-129 645-45	IV/2	
91-063 171-91	VII		91-064 589-91	I/1		91-064 656-05	II		91-129 646-92	IV/2	
91-063 173-91	VII		91-064 592-05	VI		91-064 657-15	V		91-129 647-45	IV/2	
91-063 174-35	VII		91-064 593-91	I/2		91-064 661-91	III		91-129 649-45	IV/2	
91-063 175-35	VII		91-064 596-91	III		91-064 662-91	III		91-129 650-90	IV/2	
91-063 184-15	VII		91-064 597-35	III		91-064 667-91	II		91-129 660-90	IV/2	

